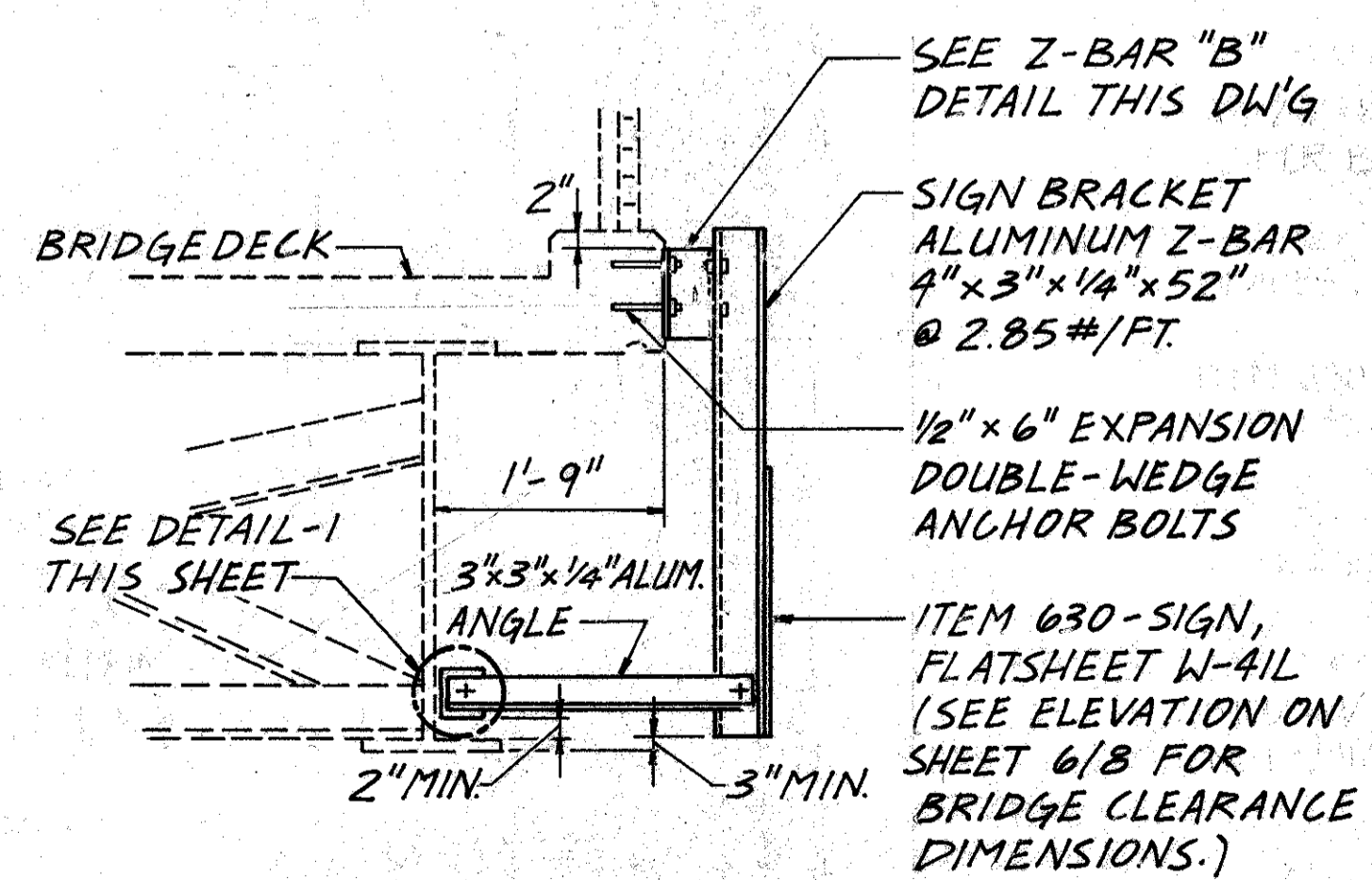


CROSSFRAME REPAIR DETAIL



SIGN SUPPORT DETAIL

NOTES:

- SEE DW'G TC-52.20 FOR SIGN BOLT HOLE SPACING. BOLTS SHALL BE 5/16" STAINLESS STEEL HEX HEAD W/ HEX NUTS AND LOCK WASHERS. 3/8" I.D. x 1/4" O.D. WASHERS SHALL BE PLACED BETWEEN THE BOLT HEAD AND SIGN FACE.
- ALL HARDWARE, EXCEPT EXPANSION BOLTS, SHALL BE STAINLESS STEEL.
- CONTACT BETWEEN ALUMINUM & GALVANIZED PARTS SHALL BE PREVENTED WITH A 1/16" (MIN) CHLOROPRENE GASKET OR APPROVED EQUAL.
- ALL SIGN BRACKETS SHALL BE INSTALLED AT THE SAME ELEV. BY ADJUSTING THEIR POSITION ON Z-BAR "B", REGARDLESS OF BRIDGE SLOPE.
- PAYMENT SHALL BE MADE UNDER ITEM 630-SIGN SUPPORT ASSEMBLY, BRIDGE MOUNTED, AS PER PLAN.

Burgess & Niple, Limited **bn** 7/8  
Engineers and Architects

SUPERSTRUCTURE REPAIR DETAILS  
BRIDGE NO. LAK - 91-0547  
OVER S.R.91

DESIGNED SJS/ WAC	DRAWN PRD	TRACED	CHECKED RBB	REVIEWED DATE 7-20-90	REVISED
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