124 FHWA REGION 5 (182

TRAFFIC CONTROL

PROPOSED SIGNING WORK

OVERHEAD SIGNS AND SUPPORTS

THESE SIGNS SHALL BE PLACED AT THE LOCATIONS AS DETAILED IN THE PLANS.

GROUND MOUNTED SIGNS

THESE SIGNS SHALL BE REMOVED AND REPLACED AT THE LOCATIONS AS DETAILED IN THE PLANS.

REMOVAL OF EXISTING ITEMS

ALL 630 REMOVAL ITEMS NOT SPECIFICALLY INCLUDING STORAGE OR REERECTION SHALL BECOME THE PROPERTY OF THE CONTRACTOR. REMOVAL AND DISPOSAL SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR.

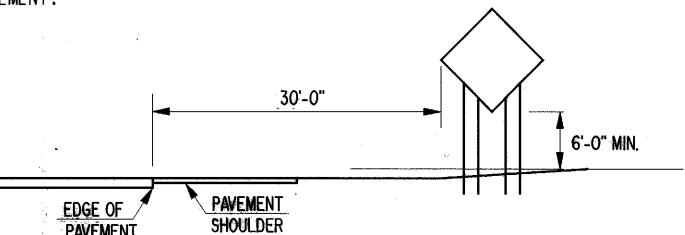
630 - SIGN LOCATIONS

SIGN LOCATIONS OF EXISTING AND PROPOSED SIGNS ON THE PLANS ARE APPROXIMATE. THE CONTRACTOR PRIOR TO ERECTION OF ALL SIGN SUPPORTS (POSTS, BEAMS, AND OVERHEADS) SHALL STAKE THE PROPOSED LOCATION, INCLUDING OFFSET. OVERHEAD SUPPORT LOCATIONS SHALL ALSO INCLUDE FOUNDATION ELEVATIONS. THE ENGINEER SHALL APPROVE ALL SUPPORT LOCATIONS AND MAY ADJUST THE LOCATION TO CORRECT SLOPE AND SUBSURFACE DIFFICULTIES, SIGN SIGHT DISTANCE OBSTRUCTIONS, IMPROVE SAFETY AND ELIMINATE OVERHEAD OBSTACLES.

PAYMENT FOR STAKING SHALL BE INCIDENTAL TO THE VARIOUS SIGN SUPPORT ITEMS.

630 - FLATSHEET SIGN INSTALLATIONS

ALL FREEWAY FLATSHEET SIGN INSTALLATIONS NOT BEHIND GUARDRAIL SHALL BE OFFSET 30 FEET FROM THE EDGE OF PAVEMENT.



USE STANDARD DRAWING TC-42.20 FOR FLATSHEET SIGNS INSTALLED BEHIND GUARDRAIL, ON CROSS ROAD, ON RAMPS AND BETWEEN RAMPS AND MAINLINE.

FORMER CONSTRUCTION PLANS

FOR EXISTING SIGNING DETAILS REFER TO APPLICABLE PLANS LISTED BELOW:

COUNTY, ROUTE & SECTION LAK-I-4.02 LAK-1-6.97 LAK-1-10.38

PROJECT NO. I-1103(20) S-46(7)

COPIES OF THESE PLANS ARE AVAILABLE FOR REFERENCE THROUGH DISTRICT 12 OF THE OHIO DEPARTMENT OF TRANSPORTATION.

TRAFFIC CONTROL STANDARD CONSTRUCTION DRAWINGS

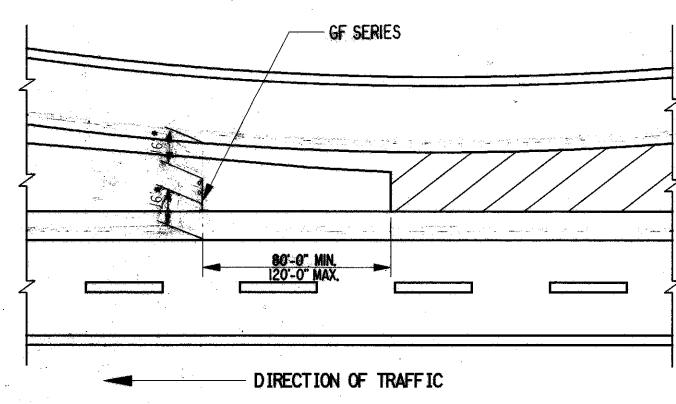
REFERENCE TO SUPPLEMENTAL SPECIFICATIONS 802, 857, 858, 861, 862, 957, 958, AND 961 ON TRAFFIC CONTROL STANDARD CONSTRUCTION DRAWINGS IN THESE PLANS SHALL BE CONSIDERED TO READ AS RESPECTIVE REFERENCES TO ITEMS 630, 631, 730, 731, AND 733.

POWER SUPPLY FOR SIGN LIGHTING

ELECTRIC POWER SHALL BE OBTAINED FROM CLEVELAND ELECTRIC ILLUMINATING CO. AT THE LOCATION INDICATED ON THE PLANS. POWER SUPPLIED SHALL BE 120 VOLTS.

TYPICAL PLACEMENT OF GF SERIES SIGNS

THE SKETCH BELOW DETAILS THE PLACEMENT OF THE GF SERIES SIGNS MOUNTED IN THE GORE.



* DESIRABLE MINIMUM OFFSET

632 - LOOP DETECTORS

ESTIMATED QUANTITIES OF ITEM 632-LOOP DETECTOR PAVEMENT CUTTING AND LOOP DETECTOR WIRE, TYPE E ARE PROVIDED AS A CONTINGENCY WHEN WIRE IS CUT, BROKEN OR DESTROYED DUE TO PAVEMENT REPAIR, OR BUTT JOINT OPERATIONS.

NEW LOOP DETECTORS SHALL BE PLACED AT THE SAME LOCATIONS AND SAME SIZE AS THE EXISTING.

THE LOOP DETECTOR WIRE SHALL BE REPLACED TO THE PULL BOX OR POLE, WHICHEVER IS APPLICABLE, UNDER ITEM 632 AND TC-82.10.

THE FOLLOWING ESTIMATED QUANTITIES HAVE BEEN CARRIED TO THE GENERAL SUMMARY:

ITEM 632 - LOOP DETECTOR PAVEMENT CUTTING ITEM 632 - LOOP DETECTOR WIRE, TYPE E

400 L.F. 800 L.F.

802 - BARRIER REFLECTOR, TYPE A OR B

THIS ITEM SHALL BE USED TO PLACE THE FINAL BARRIER REFLECTORS. THE EXISTING TEMPORARY BARRIER REFLECTORS SHALL REMAIN AND THE PROPOSED REFLECTORS SHALL BE USED IN ALL OTHER AREAS. FINAL SPACINGS FOR ALL BARRIER REFLECTORS SHALL MATCH S.S. 802.

THE FOLLOWING QUANTITIES HAVE BEEN CARRIED TO THE GENERAL SUMMARY:

ITEM 802 - BARRIER REFLECTOR, TYPE A

1800 EACH

ITEM 802 - BARRIER REFLECTOR, TYPE B

150 EACH

621 - RAISED PAVEMENT MARKER

THE FOLLOWING QUANTITIES HAVE BEEN CARRIED TO THE GENERAL SUMMARY: ITEM 621 - RAISED PAVEMENT MARKER 1730 EACH

PROTECTIVE COATING OF OVERHEAD SIGN SUPPORT SECTIONS

GENERAL

OVERHEAD SIGN SUPPORTS CAN BE SEPARATED INTO MAJOR SECTIONS SUCH AS END FRAMES. TRUSSES, VERTICAL POLES AND CANTILEVER ARMS. FOR IN THE IMPLEMENTATION OF THIS WORK ITEM IT WILL BE BENEFICIAL TO REFER TO THE MAJOR SECTIONS OF THE OVERHEAD SIGN SUPPORTS RATHER THAN THE WHOLE SUPPORT. MORE SPECIFIC INSTRUCTIONS AND FLEXIBILITY CAN BE GIVEN BARED UPON THE UNIT OF MEASURE AND PAYMENT PER MAJOR SUPPORT SECTION.

THE PROTECTIVE COATING OF OVERHEAD SIGN SUPPORT SECTIONS SHALL BE A FOUR PART PROCESS TO INCLUDE SURFACE PREPARATION FOLLOWED BY A THREE STEP COATING SYSTEM. THIS THREE STEP COATING SYSTEM SHALL CONSIST OF AN EPOXY PRIME COAT, AN EPOXY INTERMEDIATE COAT, AND A URETHANE TOP COAT, WITH EACH COAT A DIFFERENT COLOR. FOR AN EXPLANATION OF THE MATERIALS TO BE USED SEE NOTE ENTITLED "COATING SYSTEM". THE PURPOSE OF THIS COATING IS TO PROVIDE PROTECTION FOR NEW (UNWEATHERED) AND OLDER (WEATHERED) GALVANIZED STEEL SUPPORT SECTIONS FROM CORROSIVE ELEMENTS IN THE ATMOSPHERE. COATING AND SURFACE PREPARATION OF THE NEW GALVANIZED SUPPORT SECTIONS SHOULD BE DONE BY THE MANUFACTURER.

THE CONTRACTOR SHALL TAKE ALL NECESSARY PRECAUTIONS TO COMPLY WITH POLLUTION LAWS. RULES OR REGULATIONS OF FEDERAL. STATE. OR LOCAL AGENCIES. THE COATING MATERIALS SPECIFIED FOR THE WORK CAN BE HAZARDOUS TO THE HEALTH OF THE APPLICATOR IF NOT APPLIED AS PER THE MANUFACTURER'S INSTRUCTIONS. THE CONTRACTOR SHALL FOLLOW THE DATA SHEET AND THE LABEL ON THE PAINT CONTAINERS. THESE PRECAUTIONS SHALL INCLUDE THE USE OF RESPIRATORS AND EYE AND SKIN PROTECTION AS SPECIFIED. THE CONTRACTOR SHALL ALSO INSURE THAT HIS PAINTING OPERATIONS AND LOCATION WILL NOT ENDANGER OR ADVERSELY AFFECT THE PUBLIC IN GENERAL.

THE PROPOSED CLEANING AND COATING OPERATIONS SHALL BE PERFORMED ONLY WHEN THE AMBIENT TEMPERATURE IS 50 DEGREES F OR ABOVE FOR A PERIOD OF 24 CONTINUOUS HOURS. PAINT SHALL NOT BE APPLIED DURING RAIN, FOG, OR MIST, OR WHEN THE STEEL SURFACE TEMPERATURE IS LESS THAN 5 DEGREES F ABOVE THE DEW POINT. PAINT SHALL NOT BE APPLIED TO WET OR DAMP SURFACES OR ON FROSTED OR ICE COATED SURFACES. PAINT SHALL NOT BE APPLIED WHEN THE RELATIVE HUMIDITY IS GREATER THAN 85%. ALL STEEL SURFACES OF TRUSS AND END FRAMES INCLUDING THE WELDED AREAS, BALLAST ENCLOSURE MOUNTING BRACKET AND THE BASE PLATES ARE TO BE CLEANED AND COATED. BEFORE EACH COATING IS APPLIED. IT SHALL BE MIXED WITH AN APPROVED POWER MECHANICAL MIXER TO A UNIFORM CONSISTENCY WHICH SHALL BE MAINTAINED DURING ITS APPLICATION. EACH COAT SHALL BE APPLIED IN A WORKMANLIKE MANNER AS A CONTINUOUS FILM OF UNIFORM THICKNESS WHICH IS FREE OF HOLIDAYS. PORES. RUNS, OR SAGS. ALL COATS SHALL BE APPLIED BY BRUSH. THINNING OF PAINT IS STRICTLY PROHIBITED. PAINT NOT CAPABLE OF BEING APPLIED AS SPECIFIED SHALL NOT BE USED. THE COATING SHALL PENETRATE ALL JOINTS AND CONNECTIONS. THE ENGINEER SHALL BE NOTIFIED 24 HOURS PRIOR TO-ANY CLEANING OR COATING OPERATIONS SO THAT INSPECTION SERVICES CAN BE PROVIDED.

COATING SYSTEM

THE COATING SYSTEM SHALL CONSIST OF A POLYAMIDE-CURED EPOXY PRIME COAT. A POLYAMIDE-CURED EPOXY INTERMEDIATE COAT AND AN ALIPHATIC POLYURETHANE TOP COAT. THE COATING MATERIALS USED SHALL BE THOSE AS LISTED FROM ONE OF THE FOLLOWING MANUFACTURERS OR AN APPROVED EQUAL:

I. AMERON

210 NORTH BERRY STREET BREA. CALIFORNIA 92621 LOCAL TELEPHONE CONTACT: (216) 896 - 3602 PRIME COAT: AMERLOCK 71 INTERMEDIATE COAT: AMERLOCK 400 TOP COAT: AMERCOAT 450 GL

2. THE GLIDDEN COMPANY 16651 SPRAGUE ROAD STRONGSVILLE. OHIO 44136 LOCAL TELEPHONE CONTACT: (216) 826 - 5528 PRIME COAT: GLID - GUARD CORROSION RESISTANT HS EPOXY NO. 5465

INTERMEDIATE COAT: GLID - GUARD CORRECTION RESISTANT EPOXY NO. 5466 TOP COAT: GLID - THANE II POLYURETHANE NO. 6200 SERIES

3. PORTER PAINT CO. 400 SOUTH 13TH STREET LOUISVILLE, KY 40201 LOCAL TELEPHONE CONTACT: (216) 562 - 6709 PRIME COAT : PORTER PAINTS MCR 4300 INTERMEDIATE COAT : PORTER PAINTS MCR 4300 TOP COAT : PORTER PAINTS HYTHANE

4. POLYCARB 33095 BAINBRIDGE ROAD P.O. BOX 39278 SOLON, OHIO 44139 LOCAL TELEPHONE CONTACT: (216) 248 - 1223 PRIME COAT : MARK - 60 (ULTRAPOX) INTERMEDIATE COAT: MARK - 60 (ULTRAPOX) TOP COAT: MARK - 73 (ULTRA-KOTE)

5. SHERWIN - WILTIAMS COMPANY 671 BETA DRIVE MAYFIELD VILLAGE, OHIO 44143 LOCAL TELEPHONE CONTACT: (216) 461 - 8287 PRIME COAT : TILE-CLAD II HI-BILD PRIMER INTERMEDIATE COAT : HI-SOLIDS CATALYZÉD EPOXY TOP COAT : HI-BILD ALIPHATIC POLYURETHANE ENAMEL

ALL THREE COATS OF THE SYSTEM SHALL BE MANUFACTURED BY THE SAME COMPANY TO INSURE COMPATIBILITY AMONG COATS.

SURFACE PREPARATIONS, NEW SUPPORT SECTIONS

NEW UNWEATHERED GALVANIZED SUPPORT SECTIONS SHOULD HAVE THEIR SURFACE PREPARATION AS WELL AS THEIR PROTECTIVE COATING DONE AT THE MANUFACTURER OF THE SUPPORT SECTION.

THE SUPPORT SECTIONS SHALL BE PREPARED FOR COATING BY SSPC - SPI FOLLOWED BY SSPC - SP7 (SOLVENT CLEANING) FOLLOWED BY A BRUSH-OFF BLAST). BEFORE THE PREPARED SURFACE DEGRADES FROM THE PRESCRIBED STANDARDS, THE PRIME COAT SHALL BE APPLIED. IN EVERY CASE, THE SURFACE SHALL BE COATED WITH THE EPOXY PRIME COAT ON THE SAME DAY OF SURFACE PREPARATION. CAREFUL HANDLING AND STORAGE WILL BE REQUIRED TO PREVENT AND SCRAPING, MARRING, OR OTHER SURFACE DAMAGE TO THE PREPARED SURFACE.

PAYMENT SHALL INCLUDE ALL LABOR. EQUIPMENT. HANDLING. TRANSPORTATION COSTS AND MATERIALS NECESSARY TO ACCOMPLISH THIS ITEM OF WORK PER MAJOR SUPPORT SECTION.

BASIS OF PAYMENT WILL BE AS FOLLOWS:

SPECIAL: SURFACE PREPARATION, NEW SUPPORT SECTIONS AT CONTRACT BID PRICE PER EACH MAJOR SUPPORT SECTION.