

does not pave for one week, the Engineer shall be notified a minimum of 24 hours prior to resuming HIR.

The existing pavement shall be heated to allow for loosening of material without excessive fracturing of the aggregate and recycled in-place to a average depth of 2 inches (50 mm) measured behind the screed, with no depth measurement less than 1.5 inches (37.5 mm). The temperature of the recycled mix behind the screed shall not exceed 325F (163C).

822.07 Density Acceptance. The requirements of 446.05 shall apply, except as follows:

Five cores will be obtained by the Contractor for each Lot at random locations determined by the Engineer, one core from each of the five equal areas.

Table A shall be modified as follows:

Mean of Cores (1)	Pay Factor
92.0% or above	1.00
91.0% to 91.9%	0.94
90.0% to 90.9%	0.88
89.0% to 89.9%	(3)
Less than 89.0%	(2)

Reprocessing the mix using the HIR process is an acceptable method for removal and replacement (See Notes 2 and 3 for Table A).

822.08 Surface Tolerances. The surface shall meet the requirements of 402.16 and have a uniform and consistent surface texture with no segregation or excessive binder.

822.09 Method of Measurement. HIR, including surface preparation, will be paid for by the number of square yards (square meters) completed and accepted.

822.10 Basis of Payment. Payment for accepted quantities, completed in place, will be made at the contract price as modified in 446.05 for:

Item	Unit	Description
822	Square yard (square meter)	Hot in-place recycling, intermediate course