STRUCTURE GENERAL NOTES

REFERENCE SHALL BE MADE TO STANDARD DRAWINGS:

EXJ-4-87 DATED 02-14-97

TBR-91 DATED 04-24-92

AND TO SUPPLEMENTAL SPECIFICATIONS:

SS 848 DATED 06/30/98

EXISTING STRUCTURE VERIFICATION

DETAILS AND DIMENSIONS SHOWN ON THESE PLANS PERTAINING TO THE EXISTING STRUCTURE HAVE BEEN OBTAINED FROM PLANS OF THE EXISTING STRUCTURE AND FROM FIELD OBSERVATIONS AND MEASUREMENTS. CONSEQUENTLY, THEY ARE INDICATIVE OF THE EXISTING STRUCTURE AND THE PROPOSED WORK BUT THEY SHALL BE CONSIDERED TENTATIVE AND APPROXIMATE. THE CONTRACTOR IS REFERRED TO CMS SECTIONS 102.05 AND 105.02. THE ORIGINAL CONSTRUCTION PLANS OF THE EXISTING BRIDGE ARE AVAILABLE UPON REQUEST AT THE DISTRICT 12 OFFICE OF THE OHIO DEPARTMENT OF TRANSPORTATION, GARFIELD HEIGHTS, OHIO.

CONTRACT BID PRICES SHALL BE BASED UPON A RECOGNITION OF THE UNCERTAINTIES DESCRIBED ABOVE AND UPON A PRE-BID EXAMINATION OF THE EXISTING STRUCTURE BY THE CONTRACTOR. HOWEVER, ALL PROJECT WORK SHALL BE BASED ON ACTUAL DETAILS AND DIMENSIONS WHICH HAVE BEEN VERIFIED BY THE CONTRACTOR IN THE FIELD.

ITEM SPECIAL - STRUCTURE, MISC.: SEALING CONCRETE WEARING SURFACE CONSTRUCTION JOINTS WITH HMWM

A. DESCRIPTION

THIS ITEM SHALL CONSIST OF THE LABOR, MATERIALS, AND EQUIPMENT NECESSARY FOR THE APPLICATION OF SEALER TO NEW CONCRETE WEARING SURFACE CONSTRUCTION JOINTS IN ACCORDANCE WITH THESE SPECIFICATIONS, IN REASONABLY CLOSE CONFORMITY WITH THE PLANS AND THE MANUFACTURER'S RECOMMENDATIONS AND AS DIRECTED BY THE ENGINEER.

THIS WORK ITEM SHALL NOT BE PERFORMED DURING THE PERIOD BEGINNING NOVEMBER IST AND ENDING MARCH 31ST.

B. MATERIALS

THE MATERIAL USED FOR TREATING THE CONSTRUCTION JOINTS SHALL BE A LOW VISCOSITY, NON-FUMING, HIGH MOLECULAR WEIGHT METHACRYLATE (HMWM) RESIN CONFORMING TO THE FOLLOWING:

- I. VISCOSITY SHALL BE LESS THAN 25 CPS (BROOKFIELD VISCOMETER, MODEL RVT WITH UL ADAPTER OR MODEL LVF, #1 SPINDLE AND UL ADAPTER @ 77°F ASTM D 1824).
- 2. DENSITY SHALL BE GREATER THAN 8.4 Ibs/gal. @ 77°F (ASTM D 2849).
- 3. FLASH POINT SHALL BE GREATER THAN 200°F (PENSKY-MARTENS CC) (ASTM D 93).
- 4. VAPOR PRESSURE SHALL BE LESS THAN 1.0 mm Hg @ 77°F (ASTM D 323).
- 5. TG (DSL) SHALL BE GREATER THAN 135°F (ASTM D 3418).

- 6. SHELF LIFE SHALL BE I YEAR MINIMUM AT MANUFACTURER'S RECOMMENDED ENVIRONMENTAL CONSIDERATIONS.
- 7. GEL TIME SHALL BE GREATER THAN 40 MINUTES 100 G MASS (ASTM D 2471) (THIN FILM).
- 8. PERCENT SOLIDS SHALL BE GREATER THAN 90% BY WEIGHT.
- 9. BOND STRENGTH SHALL BE GREATER THAN 1500 PSI (ASTM 882).

THE RESIN MAY BE OBTAINED FROM ONE OF THE FOLLOWING SUPPLIERS:

3M COMPANY 3M CENTER

ST. PAUL, MN 55144-1000 PHONE: 1-612-733-7119

SIKA CORPORATION 201 POLITO AVENUE LYNDHURST, NJ 07071 PHONE: 1-201-933-8800

ADHESIVE ENGINEERING COMPANY CONCRESIVE 2075 1411 INDUSTRIAL ROAD SAN CARLOS, CA 94070 PHONE: 1-415-592-7900

TRANSPO INDUSTRIES, INC. 20 JONES STREET NEW ROCHELLE, NY 10801 PHONE: 1-914-636-1000

A COMPATIBLE PROMOTER/INITIATOR SYSTEM CAPABLE OF PROVIDING THE SAME PHYSICAL QUALITIES OF THE HARDENED RESIN AS IF PROMOTED /INITIATED WITH 2% COBALT NAPHTHANATE (6%) AND 2% CUMENE HYDROPEROXIDE SHALL ALSO BE PROVIDED. MATERIALS SHALL BE STORED AT 65°F TO 80°F. THE SYSTEM SHALL PROVIDE A RESIN SET TIME OF NOT LESS THAN 40 MINUTES TO NOT MORE THAN 1-1/2 HOURS AT THE TIME AND TEMPERATURE OF APPLICATION. THE GEL TIME SHALL BE ADJUSTED TO COMPENSATE FOR THE CHANGE IN TEMPERATURE THROUGHOUT THE DAY. THE TEMPERATURE OF THE SURFACES TO BE TREATED MAY RANGE FROM 50°F TO 120°F. THE CONTRACTOR SHALL ARRANGE TO HAVE A TECHNICAL REPRESENTATIVE ON SITE TO PROVIDE MIXING PROPORTIONS, EQUIPMENT SUITABILITY, AND SAFETY ADVICE TO THE CONTRACTOR AND ENGINEER. ANY CONFLICT BETWEEN THESE PROVISIONS AND REPRESENTATIVES'S ADVICE SHALL BE RESOLVED AT THE JOB SITE. THE TECHNICAL REPRESENTATIVE SHALL REMAIN AT THE JOB SITE UNTIL SUCH TIME AS HE AND THE ENGINEER AGREE THAT THE CONTRACTOR IS QUALIFIED IN ALL ASPECTS OF THE APPLICATION OF THE SEALER.

THE PROMOTER AND INITIATOR, IF SUPPLIED SEPARATE FROM THE RESIN, SHALL NOT CONTACT EACH OTHER DIRECTLY, CONTAINERS OF PROMOTERS OR INITIATORS SHALL NOT BE STORED TOGETHER IN A MANNER THAT WILL ALLOW LEAKAGE OR SPILLAGE FROM ONE TO CONTACT THE CONTAINERS OR MATERIAL OF EACH OTHER.

BEFORE USING THE MATERIAL THE CONTRACTOR SHALL SUBMIT TO ODOT'S BUREAU OF TESTING COPIES OF THE MANUFACTURER'S CERTIFIED TEST DATA SHOWING THAT THE MATERIAL COMPLIES WITH THE QUALITATIVE AND QUANTITATIVE REQUIREMENTS OF THE SPECIFICATION. THE TEST DATA SHALL BE DEVELOPED BY AN INDEPENDENT APPROVED TESTING LABORATORY, AND SHALL INCLUDE THE BRAND NAME OF THE MATERIAL, NAME OF THE MANUFACTURER, NUMBER OF THE LOT TESTED AND DATE OF MANUFACTURE. WHEN THE MATERIAL AND BEEN APPROVED BY THE DIRECTOR, FURTHER TESTING BY THE MANUFACTURER WILL NOT BE REQUIRED UNLESS THE FORMULATION OF THE MANUFACTURING PROCESS HAS BEEN CHANGED, IN WHICH CASE NEW CERTIFIED TEST RESULTS WILL BE REQUIRED. THE MANUFACTURER SHALL CERTIFY THAT THE FORMULATION IS THE SAME AS THAT FOR WHICH DATA HAS BEEN SUBMITTED. THE STATE RESERVES THE RIGHT TO SAMPLE AND TEST DELIVERED LOTS FOR COMPLIANCE.

C. APPLICATION

APPLICATION OF THE CONSTRUCTION JOINT SEALER MATERIAL SHALL BE IN STRICT ACCORDANCE WITH THE SUPPLIER'S CURRENT PUBLISHED INSTRUCTIONS AND/OR SPECIFIC INSTRUCTION OF THE MANUFACTURER'S TECHNICAL REPRESENTATIVE AND AS FOLLOWS. THE CONSTRUCTION JOINT AREA TO BE TREATED SHALL REMAIN DRY FOR A MINIMUM OF 8 HOURS AND ABOVE 50°F PRIOR TO APPLICATION. CONSTRUCTION JOINTS SHALL BE DIRECTLY SEALED WITH HMWM RESIN APPLIED WITH PLASTIC SQUEEZE BOTTLES, CAULKING, OR OTHER EQUIPMENT CAPABLE OF DELIVERING A NARROW RESIN STREAM AND APPROVED BY THE ENGINEER. ADDITIONAL APPLICATION OF MATERIAL TO THE CONSTRUCTION JOINT AREA CAN BE ANTICIPATED IF THE INITIAL APPLICATION DISSIPATES FULLY INTO THE CONSTRUCTION JOINT. IN THESE AREAS, A SECOND COAT WILL BE REQUIRED AFTER THE FIRST COAT HAS STARTED TO CURE.

THE CONTRACTOR SHALL TAKE ALL STEPS NECESSARY TO PREVENT ANY RESIN FROM FLOWING INTO LANES OPEN TO TRAFFIC.

CLEANING AND FLUSHING OF EQUIPMENT, TOOLS, ETC. SHALL BE DONE WITH AN APPROPRIATE SOLVENT, AS APPROVED BY THE ENGINEER, IN SUCH A MANNER TO MINIMIZE PERSONAL AND ENVIRONMENTAL HAZARDS. WORKERS SHOULD BE ADVISED THE RESIN WILL SOFTEN GUM RUBBER SOLES, AND A FACE-MASK SHOULD BE USED TO PROTECT FROM ACCIDENTAL SPLASHES. CLOTHING AND LEATHER SATURATED WITH RESIN WILL HARDEN AND BECOME USELESS.

A TECHNICAL REPRESENTATIVE OF THE MANUFACTURER OR SUPPLIER MUST BE PRESENT ON SITE PRIOR TO STARTING APPLICATION.

E. RESTRICTIONS

TRAFFIC AND EQUIPMENT SHALL NOT BE PERMITTED ON THE SEALED CONSTRUCTION JOINTS UNTIL THE HMWM IS TACK FREE AND A MINIMUM OF 6 HOURS HAVE ELAPSED SINCE APPLICATION. THE RESIN SHALL BE PROTECTED FROM MOISTURE FOR NOT LESS THAN 4 HOURS AFTER PLACEMENT. BARRELS ARE NOT CONSIDERED EQUIPMENT.

F. METHOD OF MEASUREMENT

SEALING CONCRETE CONSTRUCTION JOINTS WITH HMWM RESIN SHALL BE MEASURED AS THE ACTUAL LENGTH IN LINEAR FEET OF CONSTRUCTION JOINT SEALED.

G. BASIS OF PAYMENT

ACCEPTED QUANTITIES OF SEALING NEW CONCRETE WEARING SURFACE CONSTRUCTION JOINTS WITH HMWM RESIN SHALL BE PAID FOR AT THE UNIT PRICE BID PER LINEAR FOOT WHICH PRICE AND PAYMENT SHALL BE FULL COMPENSATION FOR ALL MATERIAL, APPLICATION OF THE RESIN, PROVIDING MANUFACTURER'S TECHNICAL REPRESENTATIVE, PROTECTION OF WATERWAYS AND TRAFFIC BELOW BRIDGE, CLEAN UP AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.

PAYMENT SHALL BE MADE UNDER:

UNITITEM SPECIAL LIN FT

DESCRIPTION STRUCTURE, MISC.: SEALING CONCRETE WEARING SURFACE CONSTRUCTION JOINTS WITH HMWM RESIN

