



WEB
JOINT PREPARATION FOR SUBMERGED ARC WELDMENTS
The full penetration welds shall be back-gouged and welded after welding far side.

FLANGE
The flange butt weld shall be ground flush, the finish grinding being parallel to the direction of stress.

STATE OF OHIO DEPARTMENT OF HIGHWAYS DIVISION OF DESIGN AND CONSTRUCTION BUREAU OF BRIDGES						3 / 9
SUPERSTRUCTURE DETAILS BRIDGE NO. LAK-283-0472 Over CHAGRIN RIVER						
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
J.D.R.	J.O.R.		W.C.K.	B.F.G.	7-22-70	