

accordance with the manufacturer's recommendations.

All costs for sealing in accordance with above, will be included with the appropriate concrete item. No separate payment for sealing will be made.

**844.11 CHLORIDE RESISTANCE, DRYING SHRINKAGE, AND HEAT OF HYDRATION TESTING.** When included as a separate pay item, the Contractor will perform rapid chloride permeability tests (AASHTO T 227) for every bridge deck placed using this concrete. A minimum of 3 tests will be made for decks containing less than 75 cubic meters (100 cubic yards) of superstructure concrete. For all other decks, 6 tests will be required. These tests will be made on the deck superstructure concrete samples obtained from the actual concrete used. The same number of drying shrinkage tests will be performed as per ASTM C 157.

Results of rapid chloride permeability tests will be shown at 28, 56 and 90 days. Results of drying shrinkage tests will be shown at 4, 7, 14, 28, 56 and 90 days.

Concrete heat of hydration testing will be performed to determine the potential for length change due to thermal expansion and contraction. Starting immediately after the placement of the deck, concrete temperatures will be taken and tabulated. A location will be chosen on the deck which is accessible for hourly readings and representative of the overall deck pour. The temperatures will be taken by installing three thermometers into the fresh concrete. The bulb of the thermometers will be located at 25mm (1 inch) below the surface of the concrete, at approximately mid-slab and at 25mm (1 inch) above the bottom deck form. The thermometers will be left in place throughout the testing time. Thermometers may be lubricated and placed in a thin plastic sheath to facilitate eventual removal. After removal, the holes remaining will be drilled out and filled as approved by the Engineer.

The following temperature intervals will be used:

<u>Test Intervals</u>	<u>Time</u>
2 hour	first 12 hours
3 hours	second 12 hours
4 hours	second day
8 hours	third thru fifth day

Ambient air temperatures will also be noted when each concrete temperature is taken. All testing will be performed by a testing laboratory regularly inspected by the "Cement and Concrete Reference Laboratories" (CCRL). A copy of the last CCRL inspection report will be furnished to the Engineer prior to the test slab pour.

If the Contractor uses mix 1 or mix 2 concrete for the parapets or substructures, the Contractor will make an additional 3 chloride permeability and drying shrinkage tests for that concrete. If used for the parapets, the Contractor will also test for heat of hydration as described above with one thermometer located at 25mm (1 inch) below

the top of the parapet and second thermometer located 500mm (19 inches) below the top of the parapet, approximately midway between the front and back faces of the parapet. For units constructed with the same concrete mix option as the deck, no additional testing will be required.

The results of all tests shall be tabulated on the attached form and forwarded to the following address no later than 10 days following the completion of the tests:

The Office of Structural Engineering  
Ohio Department of Transportation, Room 516  
25 South Front Street  
Columbus, Ohio 43215

All costs of testing as outlined above will be paid for under the lump sum bid price for High Performance Concrete Testing.

**844.12 METHOD OF MEASUREMENT.** The quantity will be measured as per 511.18 and will include all labor, material, equipment and incidentals necessary to complete this item of work.

Payment for High Performance Concrete Testing will not be made until the Office of Structural Engineering has received the results of all tests.

**844.13 BASIS OF PAYMENT.** Payment for the above completed and accepted quantities will be made at the contract bid price for:

<b>Item</b>	<b>Units</b>	<b>Description</b>
844	Cubic meter (cubic yard)	High performance concrete superstructure (deck)
844	Square meter (square yard)	High performance concrete superstructure (deck)
844	Cubic meter (cubic yard)	High performance concrete superstructure (parapet)
844	Cubic meter (cubic yard)	High performance concrete substructure
844	Lump sum	High performance concrete trial mix
844	Lump sum	High performance concrete testing