



**NOTES:**

See "Steel Framing Plan" for location of field splices. Use one or two pairs of stiffeners per field splice as shown on "Framing Plans". Weld stiffeners at field splices to clear bolt assembly and weld in place after splice is assembled.

Number of bolts: 48-<sup>7</sup>/<sub>8</sub>" high strength bolts per flange splice, 44-<sup>7</sup>/<sub>8</sub>" high strength bolts per web splice. Total number of bolts per field splice = 140.

Drawing showing girder erection procedures shall be submitted with shop drawings. Crossframes are normal to girders.

Splice plates at Bend Point-Field Splices shall conform to the respective bend angles. Scuppers shall clear crossframes by 6".

\* Denotes special crossframe see ("Deck Detail" Sheet Left Bridge).

S.S. = Shop Splice.  
F.S. = Field Splice.  
All holes to be <sup>15</sup>/<sub>16</sub>"  $\phi$ .

STEEL FRAMING DETAILS FOR SECTIONS 1 & 4

PREPARED BY  
CAPITOL ENGINEERING ASSOCIATES, DILLSBURG, PA.  
FOR

STATE OF OHIO  
DEPARTMENT OF HIGHWAYS  
DIVISION OF DESIGN AND CONSTRUCTION  
BUREAU OF BRIDGES

**FRAMING PLAN DETAILS, SECTION 1 & 4**  
BRIDGE NO. LAK-2-1471 L & R.  
RELOC. S. R. 2 OVER B.&O. R.R. - S.R. 283  
LAKE COUNTY  
STA. 680 + 56.97

DESIGNED H.C.M.	DRAWN M.M.S.	TRACED R.K.	CHECKED M.C.P.	REVIEWED DATE	REVISED
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