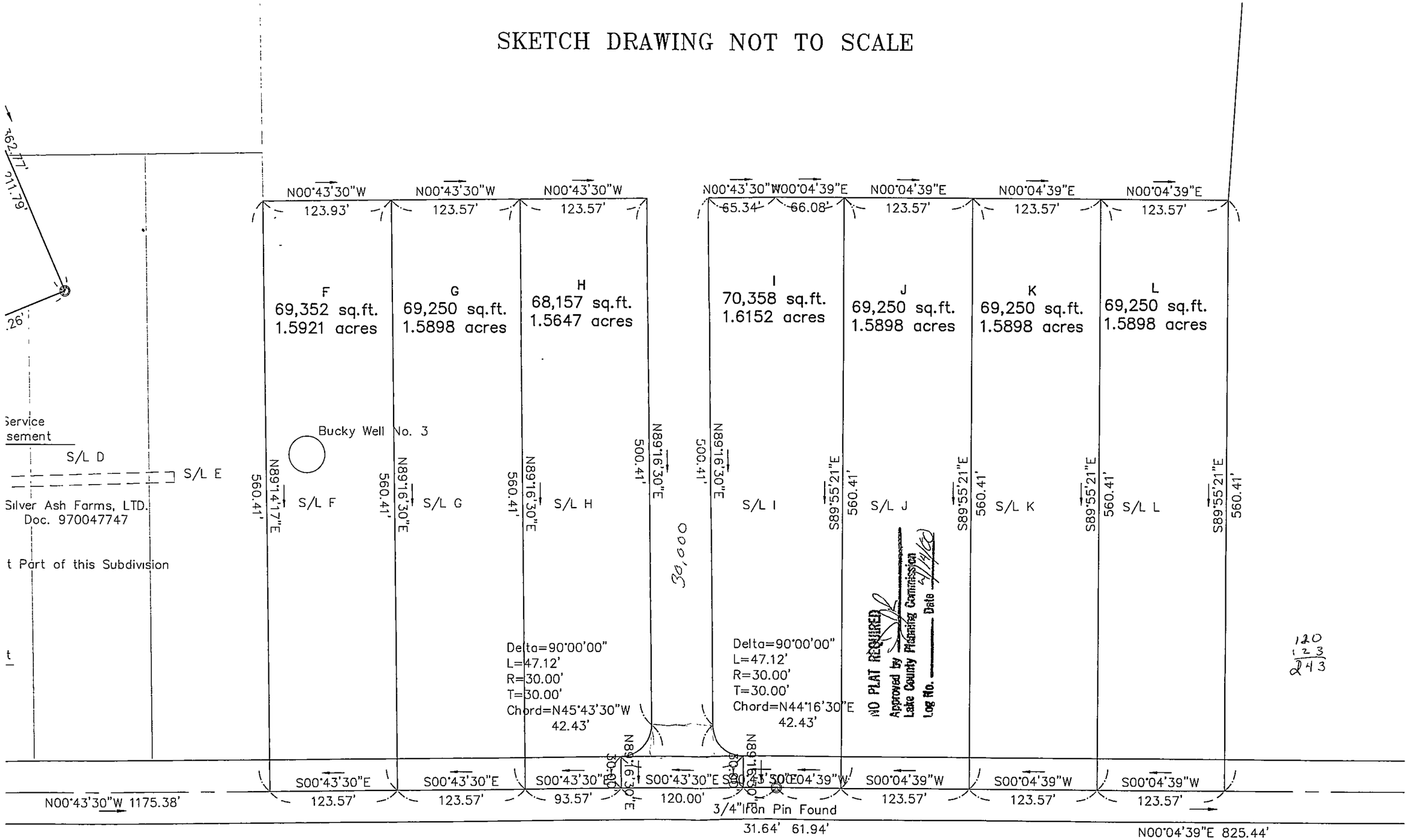SKETCH DRAWING NOT TO SCALE