

CLASS S Option 3 (Using No. 57 or No. 67 Size)

Gravel	1105(656)	1715(1017)	2820(1673)	465(276)	200(119)	0.44
Limestone	1280(759)	1555(923)	2835(1682)	465(276)	200(119)	0.44
Slag	1270(753)	1360(807)	2630(1560)	465(276)	200(119)	0.44

CLASS C Option 3 (Using No. 7, 78 or No. 8 Size)

Gravel	1370(813)	1500(890)	2870(1703)	385(228)	165(98)	0.50
Limestone	1410(837)	1480(878)	2890(1715)	385(228)	165(98)	0.50

GGBF = ground granulated blast furnace slag; CM = cementitious material.

The use of coarse aggregate in Portland cement concrete pavements is restricted by 703.13, as modified by the proposal.

Approval of Optional Mix Designs. A request to use any option design must be submitted to the Engineer for approval.

All admixtures used in the concrete mixture must be compatible and shall be dispensed in accordance with the manufacturer's recommendations.

If Portland cement with fly ash as an additive is used as described under Option 1 or ground granulated blast furnace slag is used under Option 3, the mix design shall be used only between April 1 and October 15, unless otherwise authorized by the Director. If Option 1 is used, an approved set retarding admixture meeting the requirements of 705.12, Type B or Type D shall be used if the concrete temperature exceeds a nominal temperature of 75° F (24° C). If Option 2 or 3 is used, an approved water reducing set retarding admixture meeting the requirements of 705.12, Type D shall be used if the concrete temperature exceeds a nominal temperature of 75° F (24° C).

The proportioning adjustments under Options 1, 2 or 3 shall be the responsibility of the Contractor, and shall be in accordance with the ACI Standard "Recommended Practice for Selecting Proportions for Normal Weight Concrete" (ACI 211.1). The proportioning shall be based on developing an average compressive strength at 28 days of 4000 psi (28.0 MPa) for Class C, 3000 psi (21.0 MPa) for Class F or 4500 psi (31.0 MPa) for Class S.

Optional mixes are not permitted with concrete bridge deck overlays using microsilica. For mixes used in latex modified and superplasticized dense concrete bridge deck overlays (Supplemental Specifications 847 and 848), and using Option 1 and 2, certified test data shall be provided for all requirements in accordance with Supplement 1045. Option 3 may not be used with concrete bridge deck overlays (Supplemental Specifications 847 and 848). The testing for Absorption, Scaling Resistance, and Volume Change will not be required for mixes used in dense concrete bridge deck overlays.

Only one source of fly ash shall be used in any one structure unless otherwise authorized by the Director. Bulk fly ash shall be stored in waterproof bins.

No option mixes shall be permitted in concrete mixes designed or intended to obtain high early strength.

899.05 Additional Classes of Concrete for Rigid Replacement.

Class FS. This mixture is a fast-setting Portland cement concrete for accelerated setting and strength development. The minimum cement content shall be 900 pounds per cubic yard (534 kg/m³) and the maximum water-cement ratio shall be 0.40. The rigid replacement may be opened to traffic after four hours provided test beams have attained a modulus of rupture of 400 psi (2.8 MPa).

The concrete shall be kept plastic by means of a Type B or D admixture until the surface has been textured. The Type B or D admixture shall be used in accordance with the manufacturer's recommendations.

Calcium chloride shall be added and mixed with each batch of concrete just prior to placement. If calcium chloride with 94-97 percent purity is used, the addition rate shall be 1.6 percent by weight of the cement. If calcium chloride with 70-80 percent purity is used, the addition rate shall be 2.0 percent by weight of the cement. When calcium chloride in a water solution is used, the water used shall be considered as part of the concrete mixing water and appropriate adjustments shall be made for its inclusion in the total concrete mixture.

Any other approved accelerating admixture may be used at the rate recommended by the manufacturer, provided it will produce the required strength in the allotted time.

Immediately after the curing compound has been applied, the replacements shall be

covered with polyethylene sheeting and further covered with building board as specified in ASTM C 208. The building board shall be wrapped in a black polyethylene sheeting and placed tight against the surrounding concrete and weighted down to protect the fresh concrete from the weather.

Class MS. This mixture is a moderate-setting portland cement concrete for accelerated strength development. The rigid replacement may be opened to traffic after 24 hours provided test beams have attained a modulus of rupture of 400 psi (2.8 MPa). The minimum cement content shall be 800 pounds per cubic yard (475 kg/m³) and the maximum water-cement ratio shall be 0.43.

The proportioning of the concrete materials to meet the requirements of each class of rigid replacement concrete specified shall be the responsibility of the Contractor. The coarse aggregate may be any one of the following sizes: No. 57, No. 6, No. 67, or No. 8. When No. 8 size is used, the entrained air content shall be 8 ±2 percent. Otherwise, the entrained air content shall be 6 ±2 percent.

The Engineer's approval of the concrete mix design will be based on the Contractor's submitted proportions and the foregoing information.

899.06 Equipment. Equipment shall be as follows:

(a) *Batching Plants.* Each plant shall be constructed and operated so that no intermingling of materials occurs prior to batching. The plant shall have weighing mechanisms which provide either a visible means of checking weights or a printed record. Dispensing mechanisms for water and admixtures shall have a visible means of checking quantities or shall produce a printed record.

Weighing mechanisms used for cement and aggregates shall weigh to an accuracy such that the weight indicated on the scale or printed ticket is within ± 0.5 percent of the correct weight. Devices for weighing or metering water shall measure to an accuracy of ± 1.0 percent throughout the range used.

All weighing and metering devices shall have been checked and their accuracy attested to within the 12-month period immediately prior to their use. This service may be performed by the Sealer of Weights and Measures or a scale servicing company. In lieu of the preceding requirements, the concrete batch facilities may be approved if a Certificate of Performance has been issued by the National Ready Mixed Concrete Association.

To reach a capacity of 500 pounds (227 kg), ten standard test weights or the services of a scale servicing company shall be readily available for testing the weighing devices at the batch plant. All weights used in testing the weighing devices shall be sealed every 3 years by the Ohio Department of Agriculture.

Weighing and dispensing devices shall be tested as often as the Engineer may deem necessary to assure their continued accuracy.

(b) *Mixers.* Mixers and agitators shall conform to paragraphs 10, 11.2, 11.5 and 11.6 of AASHTO M 157, except that mechanical counters are permitted.

When a truck mixer is used for complete mixing, each batch of concrete shall be mixed for not less than 70 revolutions of the drum or blades at the rate of rotation designated on the metal plate on the mixer as mixing speed.

Bodies of nonagitating hauling equipment for concrete shall be smooth, mortartight, metal containers and shall be capable of discharging the concrete at a satisfactory controlled rate without segregation. Covers shall be provided when required by the Engineer. Trucks having dump bodies with rounded corners and no internal ribs or projections will be permitted for nonagitating hauling.

899.07 Handling, Measuring and Batching Materials. Aggregates from different sources and of different gradings shall not be stockpiled together. Aggregates that have become segregated, or mixed with earth or foreign material, shall be reworked or cleaned as directed by the Engineer, or rejected. Coarse aggregate shall be maintained with a uniform moisture content.

The fine aggregate and coarse aggregate shall be separately weighed in the respective amounts set by the Engineer as outlined in 899.03. Separate weighing devices shall be used for weighing the cement.

Batching shall be so conducted as to result in the weights of each material required within a tolerance of ± 1.0 percent for cement and ± 2.0 percent for aggregates. Water shall be measured by weight or volume to within a tolerance of ± 1.0 percent. Admixtures shall be dispensed to within ± 3.0 percent of the desired amount.

Methods and equipment for adding air-entraining agent or other admixture into the batch, when required, shall be approved by the Engineer.

899.08 Concrete Batch Plant Tickets. The Contractor shall furnish the Engineer a concrete batch