

**NOTES**

GENERAL: Longitudinal joints shall be used when called for on the typical section and shall be constructed as shown on this drawing in 451 and 452 pavement and 305 base. The joint shall be on the centerline of the pavement unless otherwise shown on the plans.  
Tie bars shall be 1/2 inch round, deformed bars. A satisfactory device shall be used to hold the tie bars in proper position or they may be installed by a mechanical installing device.

BUTT JOINTS: The longitudinal joint between adjoining slabs poured in separate operations shall be a butt joint with top bars or tie bars, unless otherwise shown on plans. Bent tie bar construction shall not be permitted.

TYPE D DRILLED TIED LONGITUDINAL JOINTS: Type D joints shall be constructed in accordance with 255.05. Great care shall be taken in the construction of these joints. Expansion anchors, FF-S-325, Group III, Type I or Group II, Type 4, Class I may be used in lieu of the 1/2" x 24" deformed bar and shall be installed according to the manufacturer's recommendations.  
The use of self-drilling expansion shield anchors, FF-S-325, Group III, Type I and I-1 shall not be permitted.

GROOVES: Grooves for sealing expansion joint or butt joints in 451 or 452 pavements shall be formed by increasing a device or bar into the newly deposited concrete adjacent to the existing or previously poured lane. The device or bar shall be removed as soon as the concrete is in such condition as to preclude distortion of the concrete. Adjoining slabs adjacent to groove joints shall be edged with a thin metal edge having a radius of 1/8 inch. Any impression left in the surface of the pavement by the foot part of the edging tool shall be minimized.  
In lieu of the above method the longitudinal joint may be constructed in accordance with 451.05(a).  
After the joint is formed it shall be protected from dirt and foreign matter until the joint seal is placed.

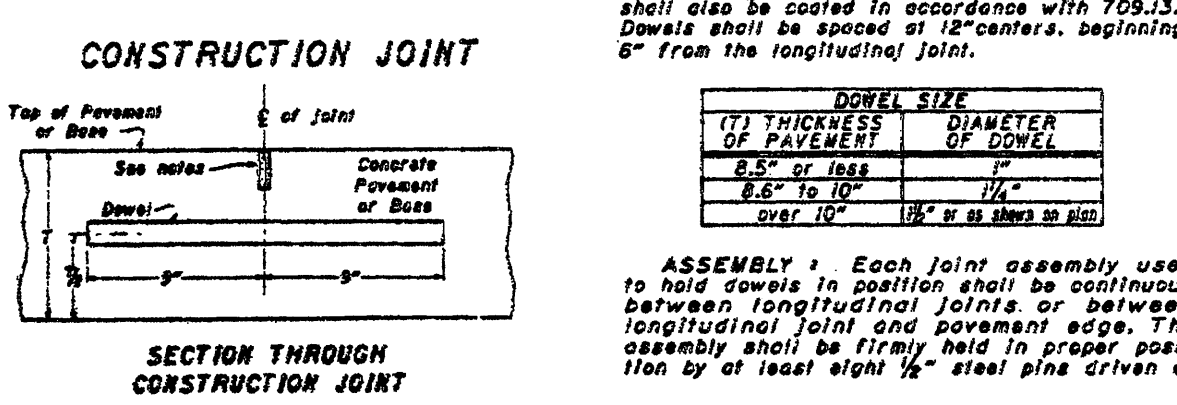
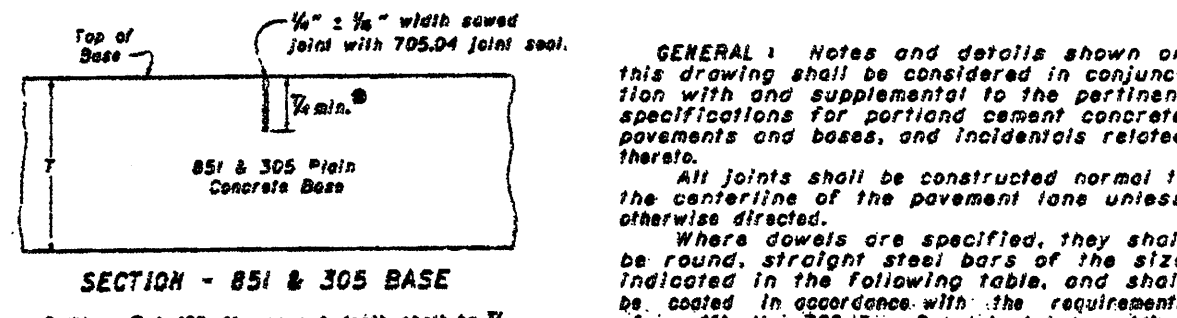
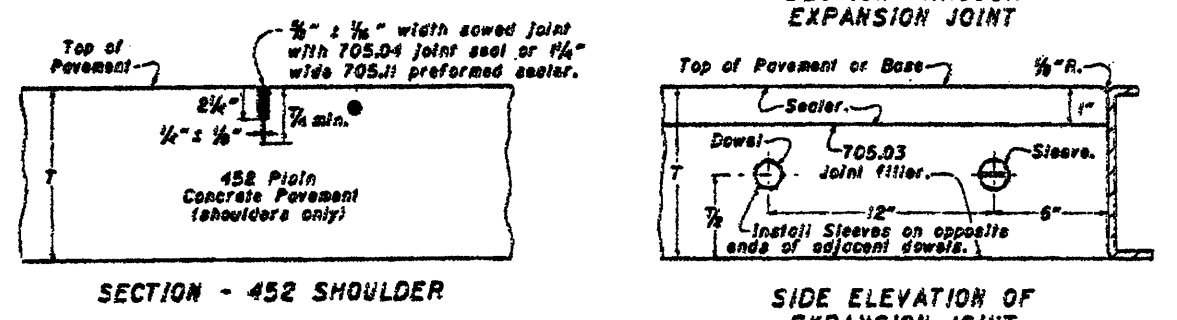
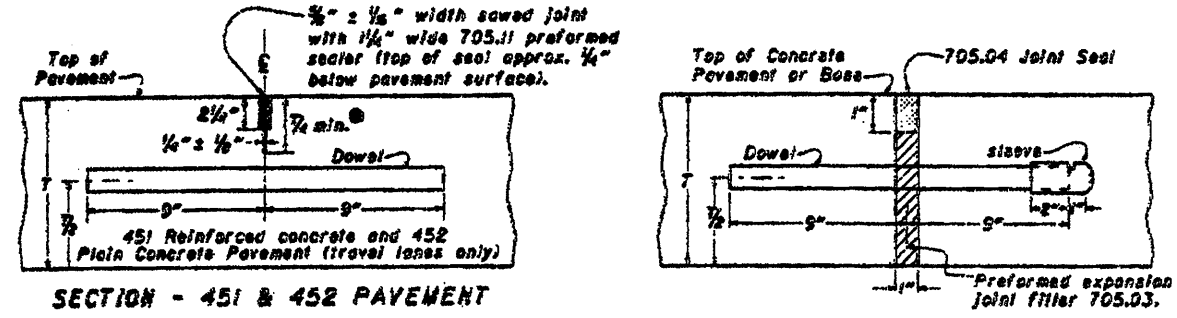
SEALING JOINTS: Sawn or hand-formed joints may be sealed with 705.04 or 705.11 joint seal.

HOOK BOLTS: Hook bolts shall be turned to a tight fit when installed in threaded hook bolts or couplings.

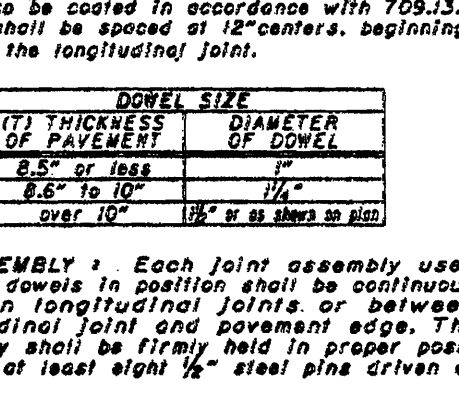
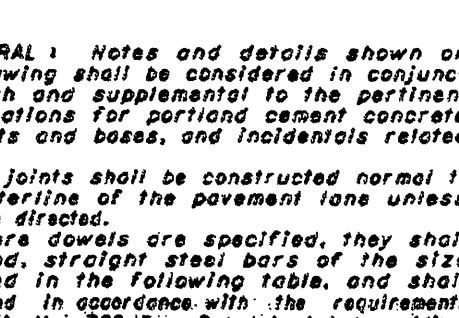
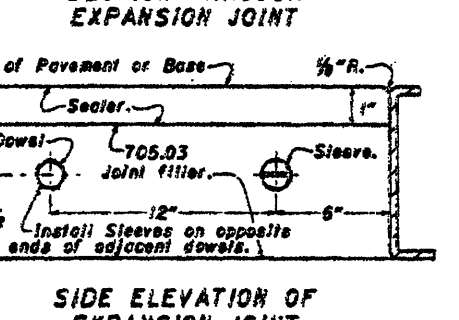
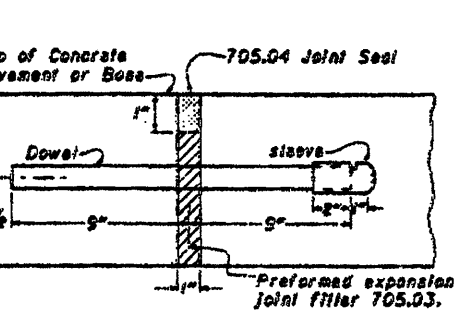
METAL STRENGTH: Tie bars, hook bolt assemblies and hook bolt alternates shall have a minimum strength of 11,000 pounds.

BUREAU OF LOCATION AND DESIGN  
OHIO DEPARTMENT OF TRANSPORTATION  
**LONGITUDINAL PAVEMENT JOINTS**  
STANDARD CONSTRUCTION DRAWING  
**BP-2.1**  
APPROVED: *[Signature]* ENGR. L. & O.

**CONTRACTION JOINTS**



**EXPANSION JOINT**



**DOWEL SIZE**

THICKNESS OF PAVEMENT	DOWEL
4" or less	1/2"
4.5" to 10"	5/8"
over 10"	1" or as shown on plan

ASSEMBLY: Each joint assembly used to hold dowels in position shall be continuous between longitudinal joints or between longitudinal joint and pavement edge. The assembly shall be firmly held in proper position by at least eight 1/4" steel pins driven at an angle to brace the assembly from lateral and vertical displacement during the placing of the concrete. These pins shall be of at least 18" in length. Two of these pins shall be driven opposite each other in the center of the assembly and the remaining pins shall be driven in staggered positions on each side of the assembly. In exceptional cases where it is impractical to use the 18" length pins, such as where hardpan or rock is encountered, the Engineer may authorize use of shorter pins provided the assembly is held firmly. Where the assembly is placed on granular material, it may allow settlement of the assembly shall be anchored to prevent settlement or distortion by some combination of pins and/or steel plates, or by some other means to the satisfaction of the Engineer.  
When concrete pavement is placed on an existing concrete pavement or a stabilized base, the joint assembly (assembled) shall be held firmly in position by the use of a power driven fastener and an expansion clip of 5/16" diameter along the assembly on each side of the assembly to secure the basal from lateral and vertical displacement during concrete placement.  
Dowel spacing is shown for pavement lanes of even foot widths. Where other widths are specified, standard cages may be used with dowel spacings adjusted as follows:  
The 6" dowel spacing shall be maintained at the outer edge of the lane may be increased up to 12". Where an odd width of lane occurs, a dowel shall be placed 6" from the outer edge of the lane if the standard cage would provide for a space exceeding 12". Such a dowel shall be held rigidly in proper position by a method satisfactory to the Engineer or a dowel cage of greater length than required may be used by cutting the assembly and splicing to attain the required length.  
This drawing is intended for use with a uniform depth pavement. When the project involves the placing of variable depth pavement, the joint components shall be held in place in accordance with the method shown in the plan or as approved by the Engineer.  
EXPANSION JOINTS: Expansion joint filler shall be held rigidly in position and shall be continuous for the full width of each lane. The face of the expansion joint shall be perpendicular to the concrete surface and shall not be slanted horizontally except when abutting a street bridge approach slab.  
Smooth grease shall be used, and free movement shall be provided by applying a coating of a thin layer of oil or other "bond-breaking" material just prior to placing the concrete. The free end of each dowel shall be secured, after coating, with a sleeve of metal or other approved material approximately 1/2" long, designed with crimped end and overlapping seams, fitting closely around the dowel. Each sleeve shall be provided with a depression or interior projection to act as a stop for the dowel, sufficiently distant from the crimped end to allow 1" for longitudinal dowel movement with pavement expansion. In lieu of this requirement, any other means may be used if approved by the Director.  
Proper size dowel holes shall be punched or drilled into the preformed expansion joint filler in order to insure tight fitting dowels.

**CONTRACTION JOINTS**

All contraction joints in 451 reinforced concrete and 452 plain concrete pavements shall be dowelled. Contraction joints in 305 plain concrete base or shoulders shall be dowelled if within 500' of a pressure relief joint.  
To provide for longitudinal movement of the joint, dowels shall be smooth and coated with a bond breaking material such as a thin layer of oil just prior to placing the concrete.  
Contraction joints of the type specified shall be spaced in accordance with the following table:  
SEE TYPICAL JOINT DETAIL

**CONTRACTION JOINT SPACING**

TYPE OF PAVEMENT	MAXIMUM SPACING BETWEEN JOINTS
451 Reinforced Concrete Pavement	51 ft. min. 1'
452 Plain Concrete Pavement	17 ft. min. 1'
305 Plain Concrete Base	20 ft. min. 1'

When this type Plain Concrete Pavement is being placed next to Item 451 Reinforced Concrete Pavement, the joint spacing in the 452 shall be 21 feet and match the joints in the 451 mainline pavement. Where Item 452 Plain Concrete Pavement is being used, shoulder rumble strips shall be placed at 21' BP-2.1.

CONSTRUCTION JOINTS: Smooth dowels shall be used in transverse construction joints in all portland cement concrete pavements, shoulders and bases. The joint shall be formed by using an accurate bullhead that will provide a straight joint. The bullhead shall have openings provided for dowel cores spaced as outlined under "ASSEMBLY". The bullhead shall be spaced to fit the typical section of the pavement or base. Dowels shall be held rigidly in position during the placing of the concrete.  
Construction joints in reinforced concrete pavement may be located at a contraction joint or between contraction joints, provided they are not closer than 10 feet to another parallel joint. In plain concrete pavement or concrete base a construction joint shall not be located closer than 6 feet to another parallel joint.  
Kerf and seal conforming in all respects to details shown for contraction joints shall be provided with each construction joint in concrete pavement and base.

SEALING BASE CONTRACTION JOINTS: All contraction joints for plain concrete bases shall be sealed as detailed herein and the cost included in the unit price bid for Item 305 or 351.

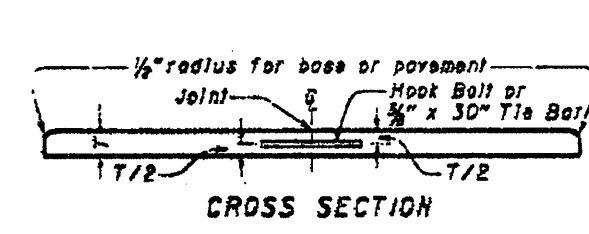
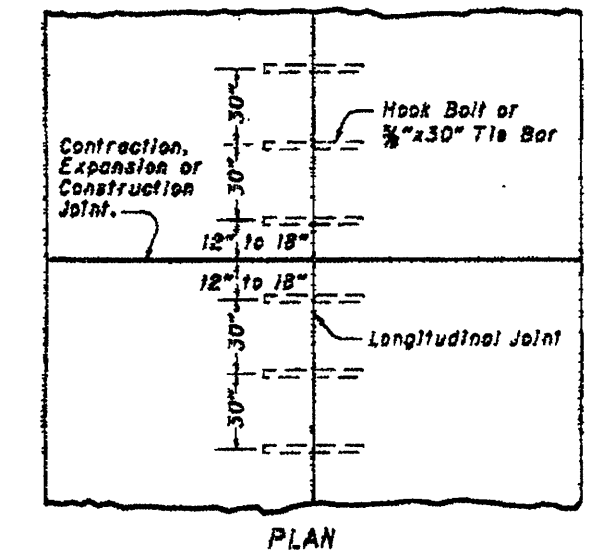
BUREAU OF LOCATION AND DESIGN  
OHIO DEPARTMENT OF TRANSPORTATION  
**TRANSVERSE PAVEMENT JOINTS**  
STANDARD CONSTRUCTION DRAWING  
**BP-2.2**  
APPROVED: *[Signature]* ENGR. L. & O.

**NOTES**

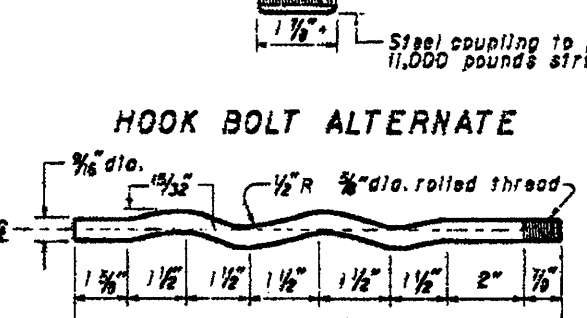
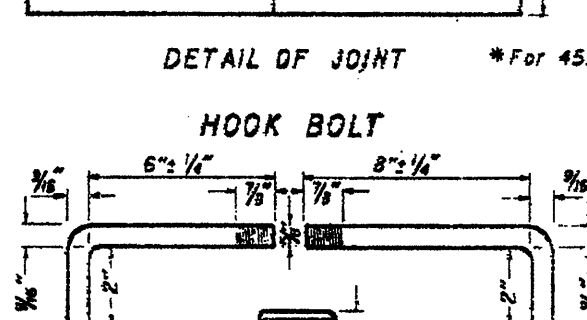
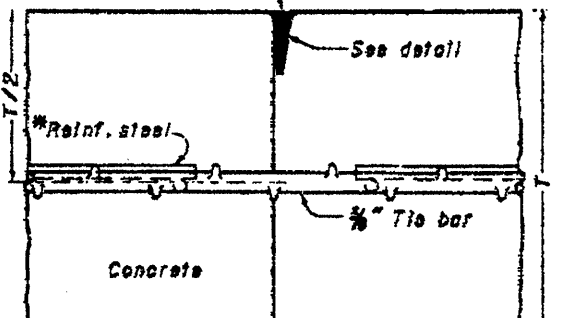
STEEL REINFORCING in normal or wider lane widths may consist of two units with staggered lap joints. The lap joints shall consist of 1/4" or 3/8" diameter bars. The two units shall be staggered when the lap joints are placed. The distance from the top of the concrete pavement to the reinforcing steel shall vary from 4 1/2" inches to 6" inches, depending on the thickness of the concrete pavement.

BUREAU OF LOCATION AND DESIGN  
OHIO DEPARTMENT OF TRANSPORTATION  
**CONCRETE PAVEMENT REINFORCING**  
STANDARD CONSTRUCTION DRAWING  
**BP-1.1**  
APPROVED: *[Signature]* ENGR. L. & O.

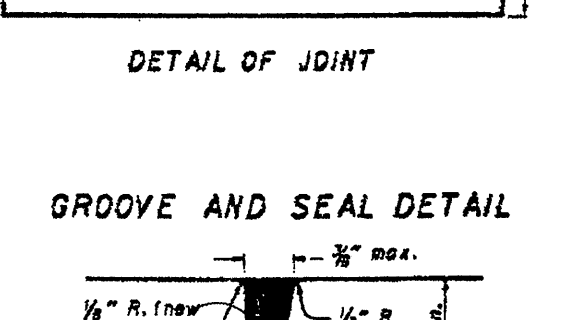
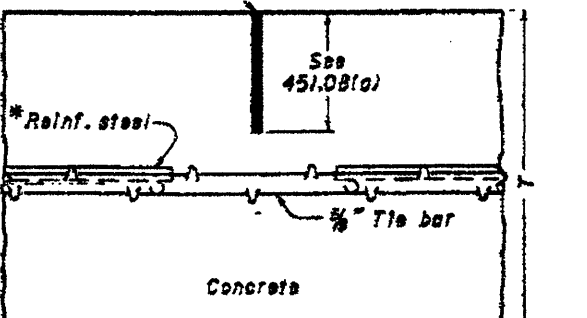
**TIE BAR OR HOOK BOLT SPACING**



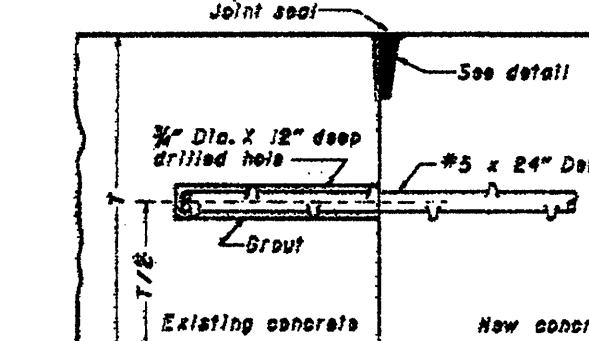
**BUTT JOINT**



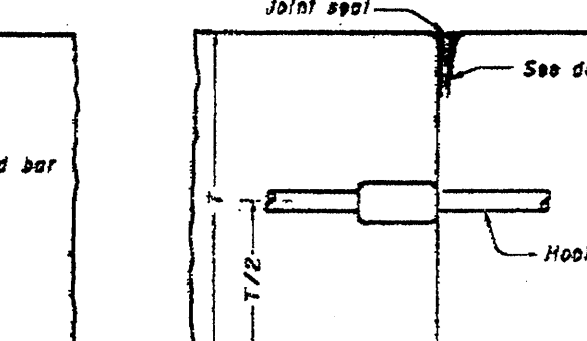
**SAWED JOINT**



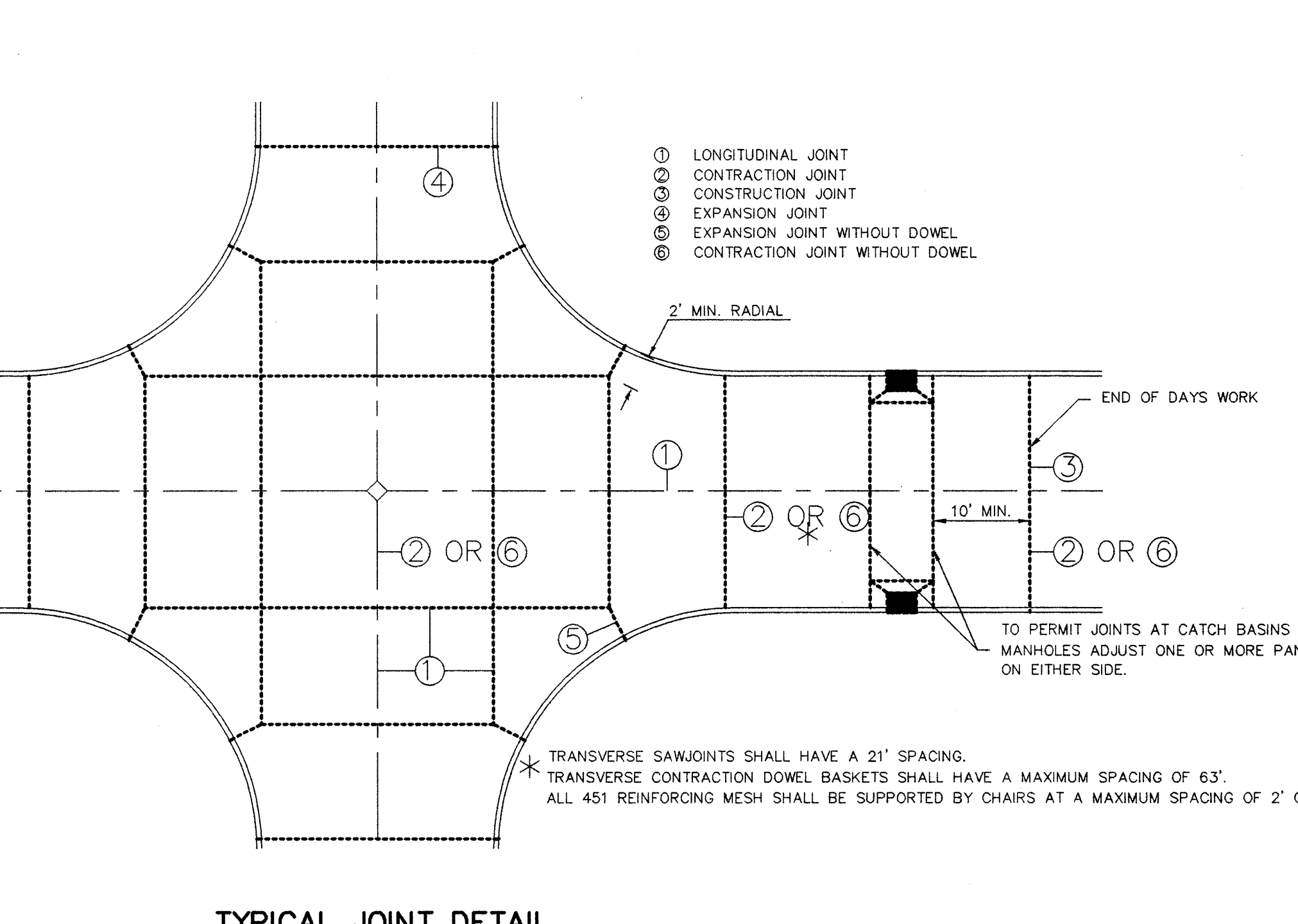
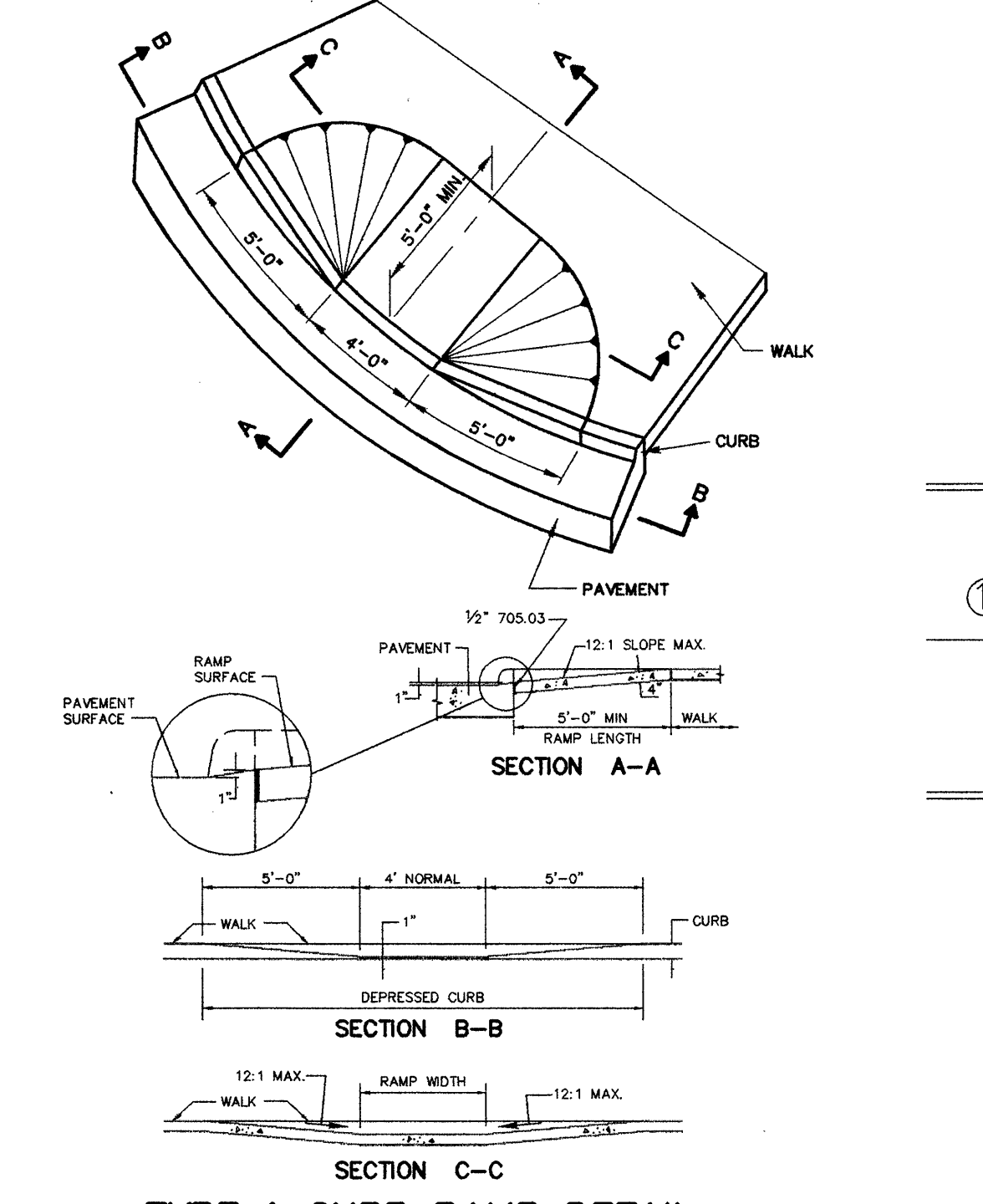
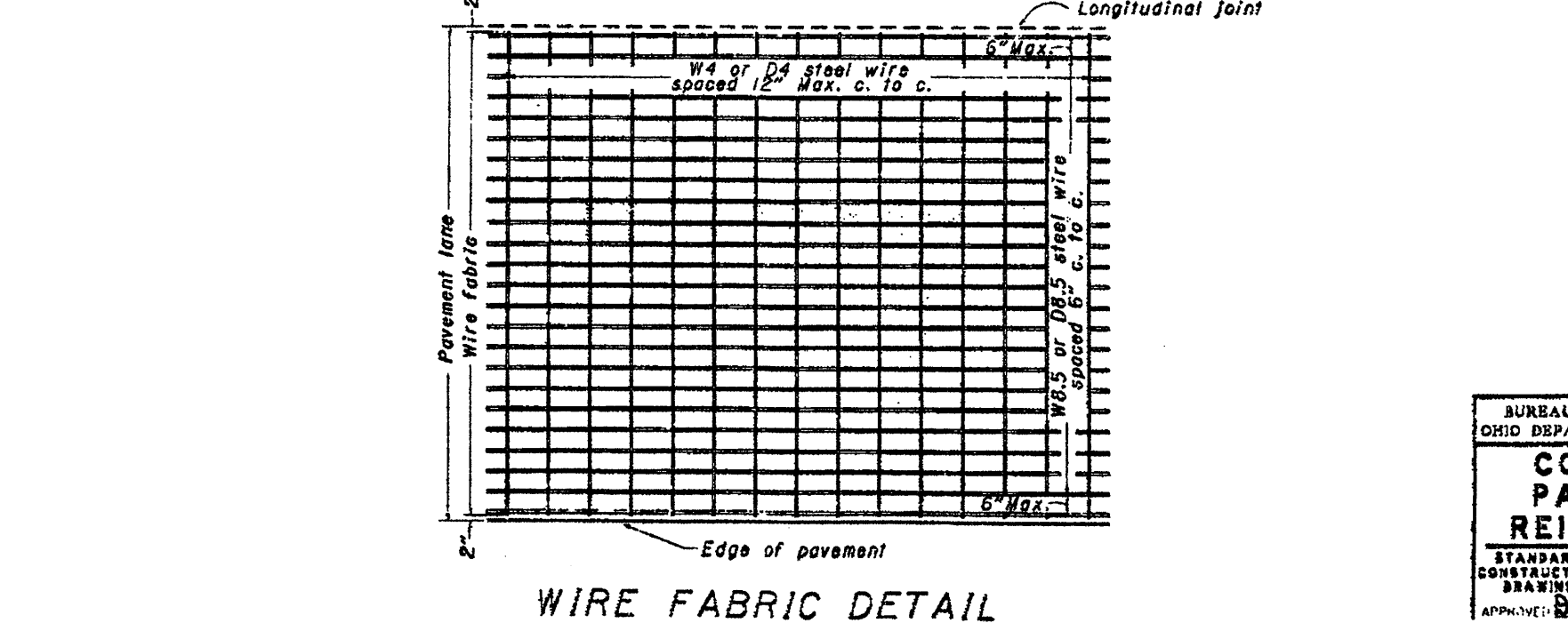
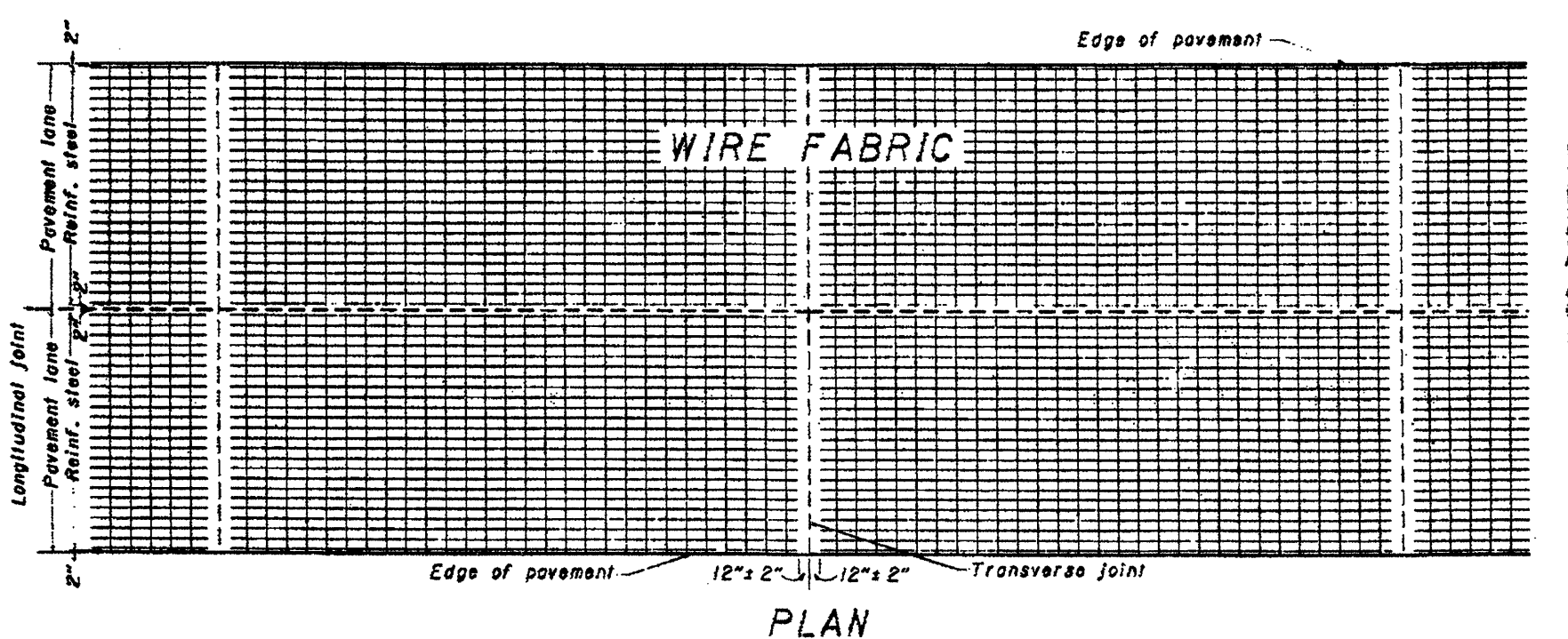
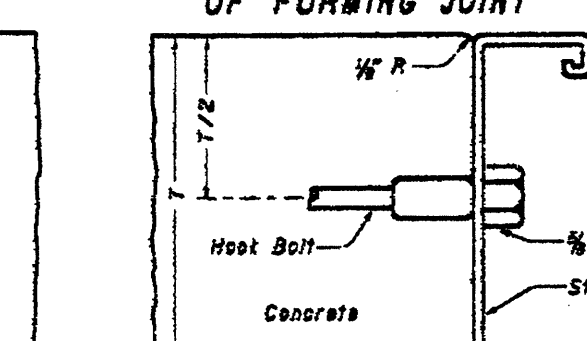
**TYPE D (DRILLED TIED) LONGITUDINAL JOINT**



**BUTT JOINT**



**ACCEPTABLE METHOD OF FORMING JOINT**



**CT Consultants, Inc.**  
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STATE OF OHIO  
REGISTERED PROFESSIONAL ENGINEER  
PETER J. FORMICA  
58646

REV. NO.	DESCRIPTION	DATE	BY	CHK'D.

**LLOYD ROAD IMPROVEMENTS**  
CITY OF WICKLIFFE, LAKE COUNTY, OHIO

DATE: 2-2-00  
DRAWN BY: J.R.R.  
CHECKED BY: P.J.F.  
APPROVED BY: P.J.F.  
F.B. No. PG. —

**MISCELLANEOUS DETAILS**

SCALE: NONE  
CONTRACT No. 98367  
SHEET NO. 19 OF 20

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