

**DESCRIPTION**

THIS ITEM SHALL CONSIST OF FURNISHING AND INSTALLING DRILLED SHAFTS OF THE TYPE AND SIZE SPECIFIED IN THE PLANS. THE CONTRACTOR SHALL FURNISH ALL LABOR, MATERIAL AND APPURTENANCES REQUIRED TO COMPLETE THE WORK AS SPECIFIED. THE LENGTH(S) OF THE DRILLED SHAFTS SHOWN IN THESE PLANS HAS BEEN ESTIMATED FROM AVAILABLE SUBSURFACE INFORMATION. THE CONTRACTOR IS EXPECTED TO FURNISH THE PROPOSED DRILLED SHAFTS AS PER THESE PLAN REQUIREMENTS, WITH THE UNDERSTANDING THAT THE ACTUAL LENGTH REQUIRED BASED ON CONDITIONS ENCOUNTERED DURING CONSTRUCTION, MAY DIFFER FROM THE ESTIMATED LENGTH SHOWN IN THE PLANS.

THE LIMITS OF EACH DRILLED SHAFT SHALL BE DEFINED AT THE TOP BY THE PLAN ELEVATION AND AT THE BOTTOM BY THE ELEVATION OF THE BOTTOM OF THE BEDROCK SOCKET AS APPROVED BY THE ENGINEER.

A CASING WILL BE NECESSARY FOR THE CONSTRUCTION OF EACH PIER DRILLED SHAFT AND THE CASING SHALL BE LEFT IN PLACE. A CASING MAY BE NECESSARY FOR THE CONSTRUCTION OF EACH ABUTMENT DRILLED SHAFT. ABUTMENT DRILLED SHAFT CASINGS MAY BE REMOVED PROVIDED ALL PLAN REQUIREMENTS ARE SATISFIED.

**CONTRACTOR QUALIFICATION**

THE CONTRACTOR SHALL SUBMIT INFORMATION TO THE ENGINEER TO DOCUMENT THAT HIS PERSONNEL ARE EXPERIENCED IN THE CONSTRUCTION OF DRILLED SHAFTS OF THE TYPE AND SIZE SPECIFIED ON THE PLANS. THIS INFORMATION SHALL BE SUBMITTED AT THE PRECONSTRUCTION CONFERENCE. THE PROJECT ENGINEER IS REQUESTED TO INFORM BUREAU OF BRIDGES, ATTENTION: FOUNDATION ENGINEER (TELEPHONE 614-466-2399) OF THE DATES WHEN THE CONTRACTOR WILL BE CONSTRUCTING THE DRILLED SHAFTS.

**CASING**

THE CASINGS SHALL BE MADE OF STEEL, SHALL BE WATERTIGHT AND SHALL BE OF AMPLE STRENGTH TO WITHSTAND HANDLING STRESSES AND EXTERNAL SUBSURFACE PRESSURES. THE CASINGS SHALL BE SEATED INTO THE BEDROCK, THUS ATTEMPTING TO SEAL OUT INCOMING WATER. THE CASING LENGTH SHALL BE AS NECESSARY TO CONSTRUCT EACH DRILLED SHAFT.

THE DIAMETER OF THE FURNISHED CASING(S) SHALL BE LARGE ENOUGH TO ALLOW THE CONSTRUCTION OF A BEDROCK SOCKET WITH A DIAMETER EQUAL TO OR GREATER THAN THE PLAN DIAMETER.

**EXCAVATION**

WHEN OBJECTS SUCH AS LARGE BOULDERS ARE ENCOUNTERED, THEY SHALL BE REMOVED. BLASTING METHODS MAY BE USED, AND WHEN USED, SHALL BE CONDUCTED SO AS TO AVOID DISTURBANCE TO THE BEDROCK FORMATION BELOW AND OUTSIDE THE LIMITS OF THE PROPOSED DRILLED SHAFT EXCAVATIONS. THE DRILLED SHAFTS SHALL PENETRATE INTO BEDROCK TO A DEPTH THAT PROVIDES A BEDROCK SOCKET LENGTH THAT IS NOT LESS THAN THE BEDROCK SOCKET LENGTH SHOWN IN THE PLANS. WHEN A CASING WHICH EXTENDS DOWN TO BEDROCK IS USED, THE BEDROCK SOCKET SHALL BE MEASURED FROM THE BOTTOM OF THE CASING TO THE BOTTOM OF THE DRILLED BEDROCK EXCAVATION. WHEN THE ENGINEER IS ASSURED THAT A PORTION OF THE METAL CASING IS EMBEDDED IN BEDROCK, UPON THE ENGINEER'S CONCURRENCE, THE EMBEDDED DISTANCE MAY BE INCLUDED AS PART OF THE BEDROCK SOCKET.

**DEWATERING**

THE CONTRACTOR SHALL BE RESPONSIBLE FOR CONTROLLING ANY INCOMING WATER TO THE EXTENT THAT THE SHAFT EXCAVATION IS MAINTAINED DRY ENOUGH FOR PERFORMANCE OF THE REQUIRED INSPECTION OPERATION. THE PREFERRED METHOD OF CONSTRUCTION IS TO PLACE THE CONCRETE IN A CLEAN, DRY EXCAVATION. THE CONTRACTOR IS EXPECTED TO MAKE A REASONABLE ATTEMPT TO SEAL WATER OUT OF THE DRILLED SHAFT EXCAVATION.

**BOTTOM CLEANOUT**

THE BOTTOM OF THE DRILLED SHAFT EXCAVATION SHALL BE AS CLEAN AS IS PRACTICABLE (NO MORE THAN ONE INCH OF LOOSE MATERIAL ON THE BOTTOM) PRIOR TO CONCRETE PLACEMENT. DRILLING SPOILS THAT ADHERE TO THE VERTICAL SIDES OF THE BEDROCK SOCKETS ARE TO BE REMOVED.

**APPROVAL BEFORE CONCRETE PLACEMENT**

THE CONTRACTOR SHALL SUBMIT TO THE PROJECT ENGINEER FOR APPROVAL A WRITTEN PLAN OF STEPS AND PROCEDURES HE PROPOSES TO FOLLOW WHEN PLACING AND MONITORING THE CONCRETE PLACEMENT. CONCRETE SHALL NOT BE PLACED IN ANY DRILLED SHAFT EXCAVATION WITHOUT PRIOR APPROVAL FROM THE ENGINEER. THE DRILLED SHAFT EXCAVATION SHALL BE INSPECTED IMMEDIATELY BEFORE THE CONCRETE IS PLACED. A LIGHT POWERFUL ENOUGH TO THOROUGHLY INSPECT THE SIDES, BOTTOM AND REINFORCING STEEL CAGE OF THE DRILLED SHAFT IS REQUIRED. CONCRETE SHALL NOT BE PLACED DURING INCLEMENT WEATHER CONDITIONS WHICH PREVENT A THOROUGH INSPECTION.

**CONCRETE PLACEMENT**

THE CONCRETE FOR THE DRILLED SHAFT SHALL BE PLACED AS PER 511 EXCEPT AS MODIFIED BY THE PLANS. THE CONCRETE PLACEMENT OPERATION SHALL BE CONTINUOUS FROM START TO FINISH. IF THE DRILLED SHAFT HAS A BEDROCK SOCKET, THE CONCRETE FOR THE BEDROCK SOCKET SHALL BE PLACED AGAINST THE IN-SITU BEDROCK. THE CONCRETE FOR THE DRILLED SHAFT SHALL BE PLACED PROMPTLY AFTER THE FINAL INSPECTION OF THE SHAFT, IF PRACTICABLE. THE CONCRETE SHALL BE PLACED IN A CLEAN, DRY EXCAVATION. CARE SHALL BE TAKEN TO ENSURE THAT CONCRETE IS NOT BEING PLACED IN MOVING WATER. THE CONCRETE CAN BE PLACED IN A DRY DRILLED SHAFT EXCAVATION BY THE FREE FALL METHOD PROVIDED THE CONCRETE FALLS TO ITS FINAL POSITION THROUGH AIR WITHOUT STRIKING THE SIDES OF THE HOLE, THE REINFORCING STEEL CAGE OR ANY OTHER OBSTRUCTION. THE FREE FALL METHOD ALLOWS THE CONCRETE TO BE DROPPED FROM THE TOP THROUGH A CENTERING CHUTE TO THE CONCRETE'S FINAL POSITION.


IF THE ENGINEER DETERMINES THAT DEWATERING IS NOT PRACTICABLE, THE CONTRACTOR WILL BE GIVEN PERMISSION TO PLACE THE CONCRETE UNDER WATER. THE DRILLED SHAFT EXCAVATION SHALL BE FILLED WITH WATER TO SUCH A DEPTH THAT ALL WATER MOTION HAS CEASED. THE CONCRETE SHALL THEN BE PLACED BY MEANS OF A CONCRETE PUMP. THE CONCRETE PUMP PIPE SHALL HAVE A DIAMETER THAT IS NOT LESS THAN 4 INCHES. THE CONCRETE PUMP EQUIPMENT SHALL BE SO ARRANGED THAT NO VIBRATIONS RESULT WHICH MIGHT DAMAGE FRESH CONCRETE. PIPES CARRYING CONCRETE FROM THE PUMP TO THE SHAFT SHOULD BE ARRANGED WITH A MINIMUM NUMBER OF BENDS. THE PIPE USED TO CONVEY THE CONCRETE TO THE BOTTOM OF THE DRILLED SHAFT EXCAVATION SHALL BE ANCHORED TO THE STEEL CASING TO PREVENT THE PIPE FROM UNDULATING DURING THE INITIAL PLACEMENT OF THE CONCRETE.

THE PUMPING EQUIPMENT SHALL BE SUITABLE IN KIND AND ADEQUATE IN CAPACITY FOR THE WORK REQUIRED. THE USE OF ALUMINUM PIPE AS A CONVEYANCE FOR THE CONCRETE WILL NOT BE PERMITTED. AN ADEQUATE QUANTITY OF GROUT, MORTAR OR CONCRETE WITH COARSE AGGREGATE OMITTED SHALL BE PUMPED THROUGH THE EQUIPMENT AHEAD OF THE SPECIFICATION CONCRETE TO PROVIDE LUBRICATION TO THE PUMPING SYSTEM. THE CONCRETE USED FOR LUBRICATION SHALL NOT BE PLACED IN THE SHAFT. THE LUBRICATION PROCESS WILL NOT BE REPEATED AS LONG AS THE PUMPING OPERATIONS ARE CONTINUOUS. THE OPERATION OF THE PUMP SHALL BE SUCH THAT A CONTINUOUS STREAM OF CONCRETE, WITHOUT AIR POCKETS, IS PRODUCED. IN ORDER TO PREVENT THE CONTAMINATION OF THE CONCRETE PLACED INITIALLY AT THE BOTTOM OF THE SHAFT, THE OUTLET END OF THE PUMPING PIPE SHALL BE SEALED WITH A DIAPHRAGM OR PLUG THAT IS FLUSHED OUT WHEN THE HYDROSTATIC PRESSURE FROM THE COLUMN OF CONCRETE EXCEEDS THAT OF THE WATER IN THE SHAFT. THE INITIAL RATE OF CONCRETE PLACEMENT MUST BE CAREFULLY CONTROLLED SO AS NOT TO LIFT OR DISPLACE THE CAGE OF REINFORCING STEEL. THE CONVEYING SYSTEM SHALL BE WATERTIGHT AND THE OUTLET END SHALL ALWAYS REMAIN WELL BELOW THE TOP OF THE FRESHLY PLACED CONCRETE. THE PREFERRED CONCRETE PLACEMENT PROCEDURE IS TO MAINTAIN THE OUTLET END OF THE PUMPING SYSTEM AT APPROXIMATELY 10 FEET BELOW THE TOP OF THE FRESH CONCRETE. WHEN THE CONCRETE REACHES THE TOP OF THE DRILLED SHAFT COLUMN, ALL LAITANCE SHALL BE REMOVED.

**TOLERANCES**

THE CONTRACTOR SHALL LOCATE AND CONSTRUCT THE TOP CENTER OF THE PIER DRILLED SHAFTS WITHIN A ONE-INCH RADIUS OF THE POSITION INDICATED BY THE PLANS. THE PIER SHAFTS ARE TO BE INSTALLED VERTICALLY AND MUST BE WITHIN 1.0 PERCENT OF PLUMB FOR THE TOTAL LENGTH OF THE DRILLED SHAFT.

THE TOP CENTER OF THE ABUTMENT DRILLED SHAFTS SHALL BE LOCATED WITHIN A 3-INCH RADIUS OF THE POSITION INDICATED BY THE PLANS. THE ABUTMENT VERTICAL DRILLED SHAFTS ARE TO BE INSTALLED WITHIN 2.0 PERCENT OF PLUMB FOR THE TOTAL LENGTH OF THE DRILLED SHAFT.

 <b>CT Consultants, Inc.</b> Engineers • Architects • Planners <small>Willoughby • Mentor • Columbus • North Canton • Canfield</small>						6 / 17
<b>DRILLED SHAFT NOTES</b> <b>BRIDGE NO. LAK-608-0075</b> <b>OVER BIG CREEK</b> LAKE COUNTY						
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED DATE	REVISED	
R.L.B.	R.I.P.	R.I.P.	J.P.R.	J.E.A. 5-29-93		