

LAK-2-0.02

NOTES

MATERIALS
 THE OVERHEAD SPAN TRUSS SHALL BE ALUMINUM AND THE END FRAMES SHALL BE STEEL.
 SPAN TRUSS AND END FRAMES, INCLUDING HARDWARE, SHALL BE IN ACCORDANCE WITH SUPPLEMENTAL SPECIFICATION 816 UNLESS OTHERWISE NOTED.
 STEEL POLE BASES AND GUSSETS SHALL CONFORM TO THE REQUIREMENTS OF ASTM SPECIFICATION A-373.
 AFTER FABRICATION THE TAPERED POLES SHALL HAVE A MINIMUM YIELD STRENGTH OF 48,000 PSI.

FABRICATION
 THE ENTIRE STEEL END FRAME SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH SEC. 711.02. MAXIMUM LENGTH OF SPAN SECTIONS IS 30 FT.

ERECTION
 USE A MINIMUM OF 1" CAMBER IN SPAN TRUSS MEMBER FOR A 50' SPAN; ADD 1/4" OF CAMBER FOR EACH 5' OF INCREASE IN SPAN OVER 50'.

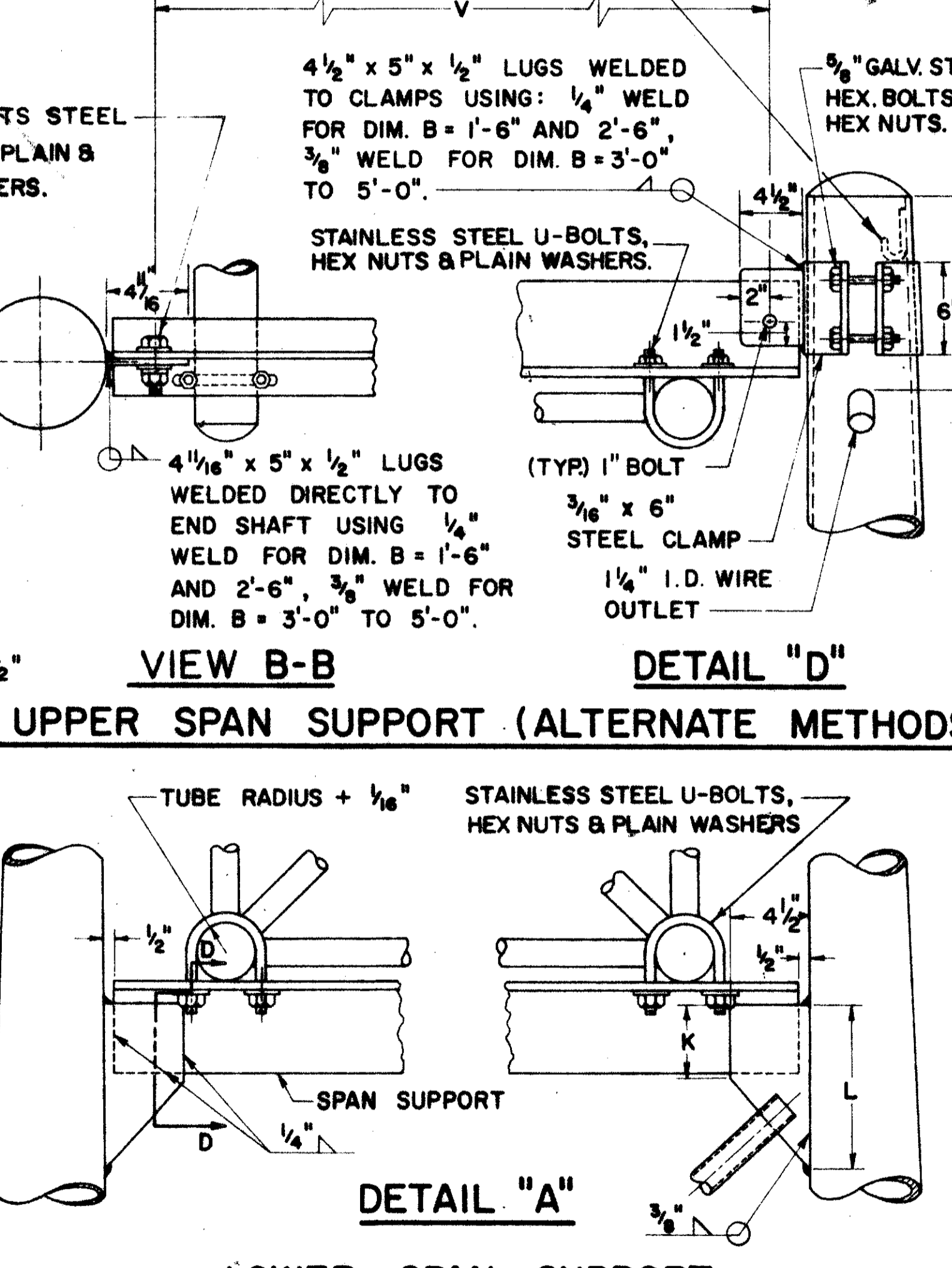
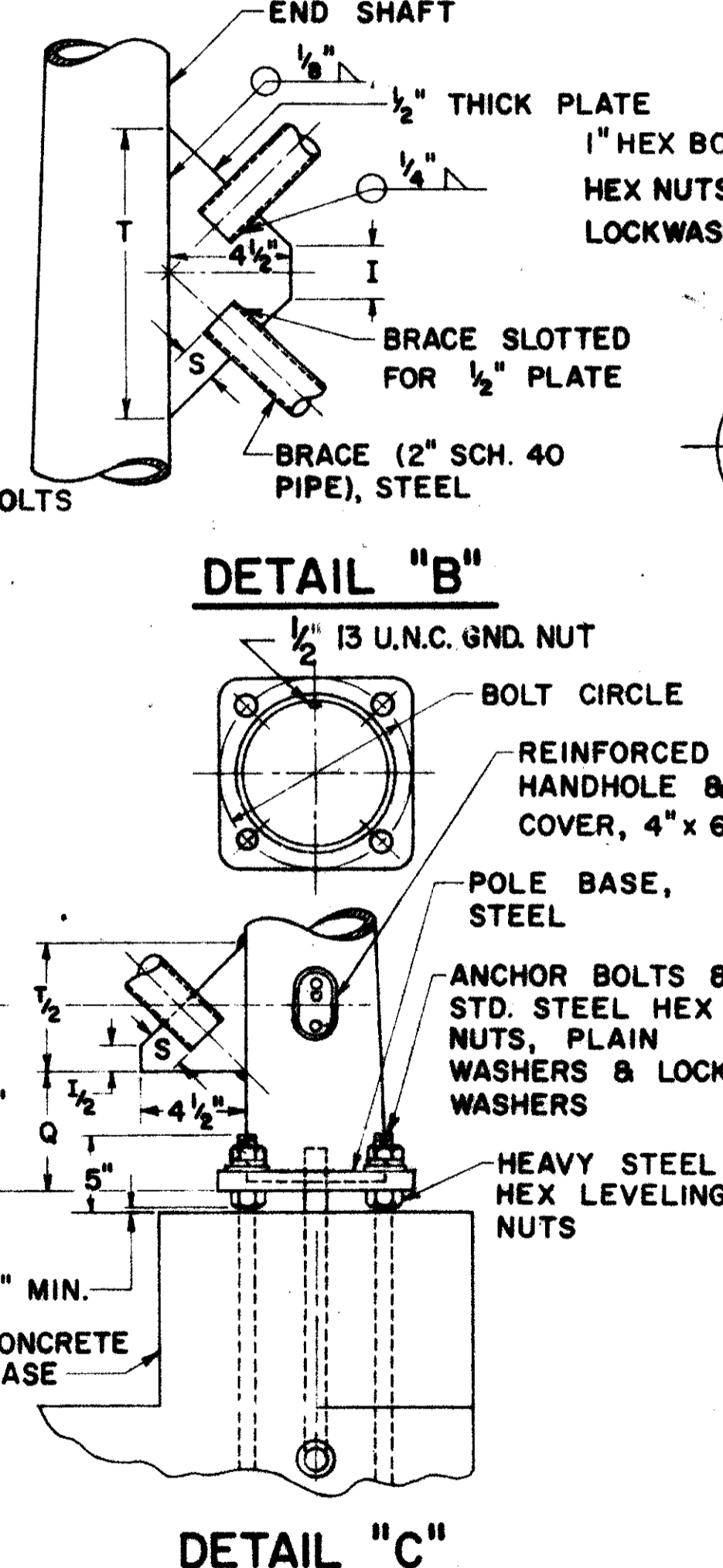
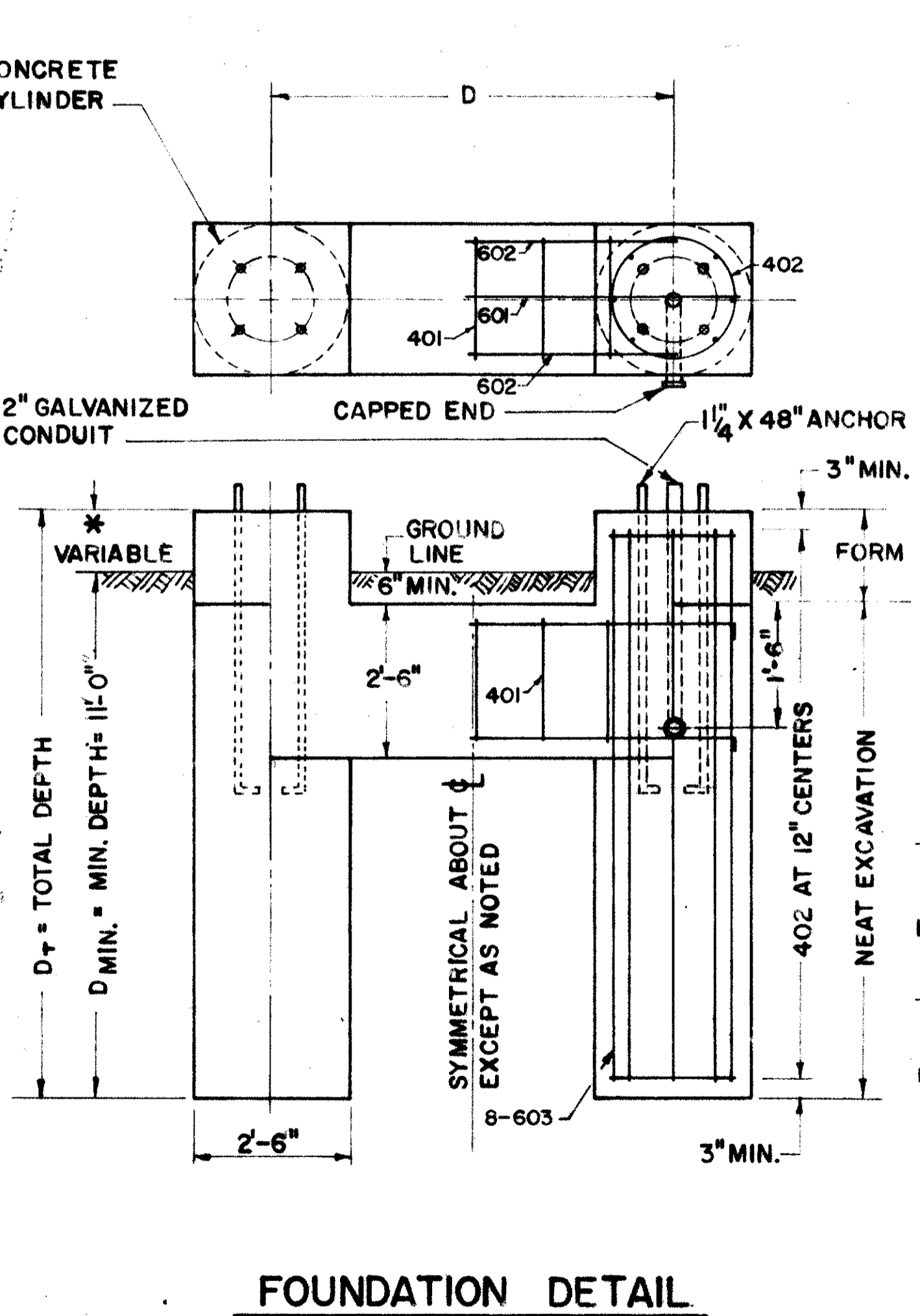
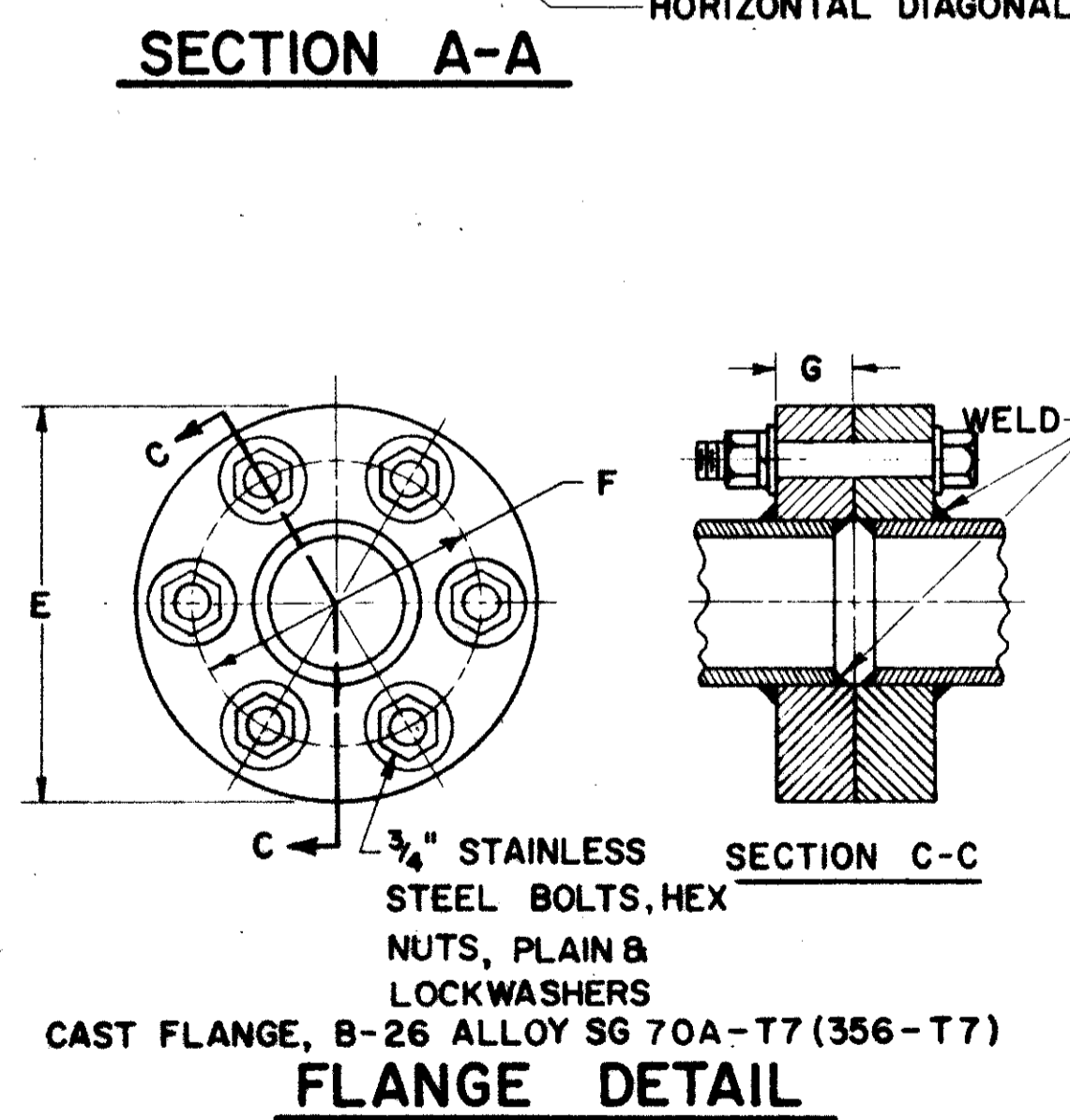
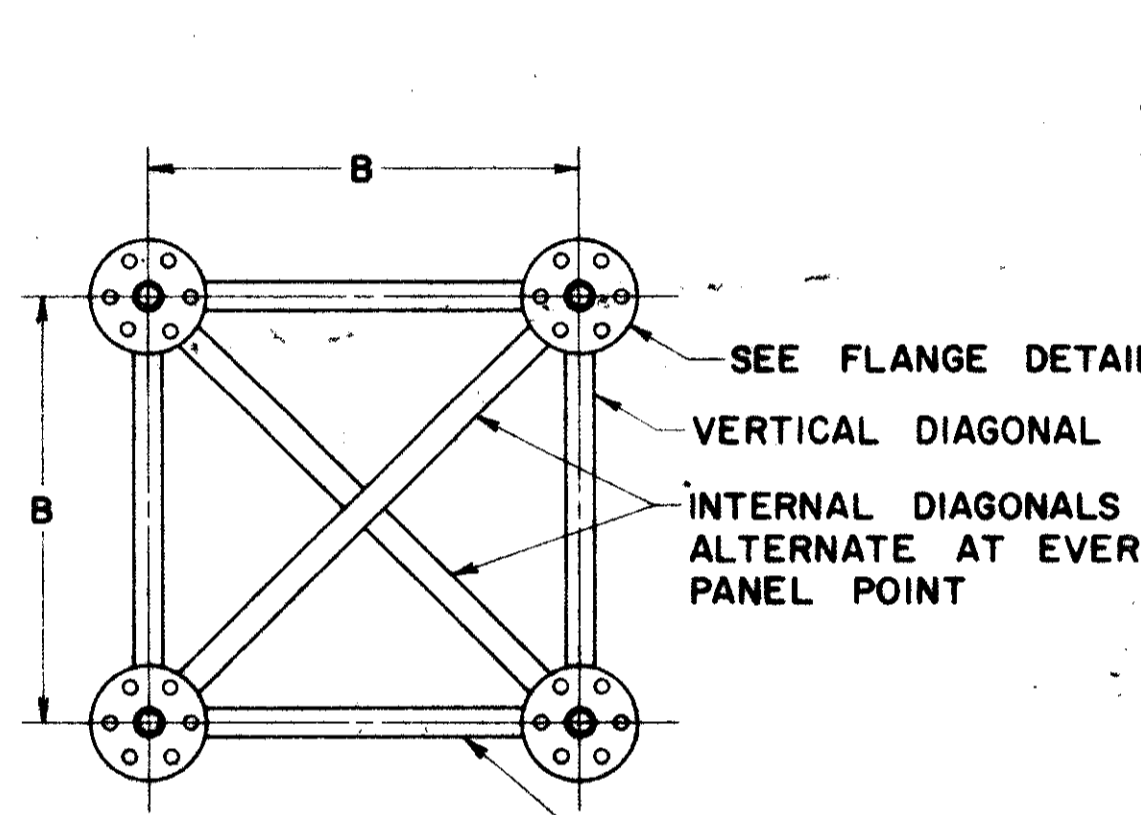
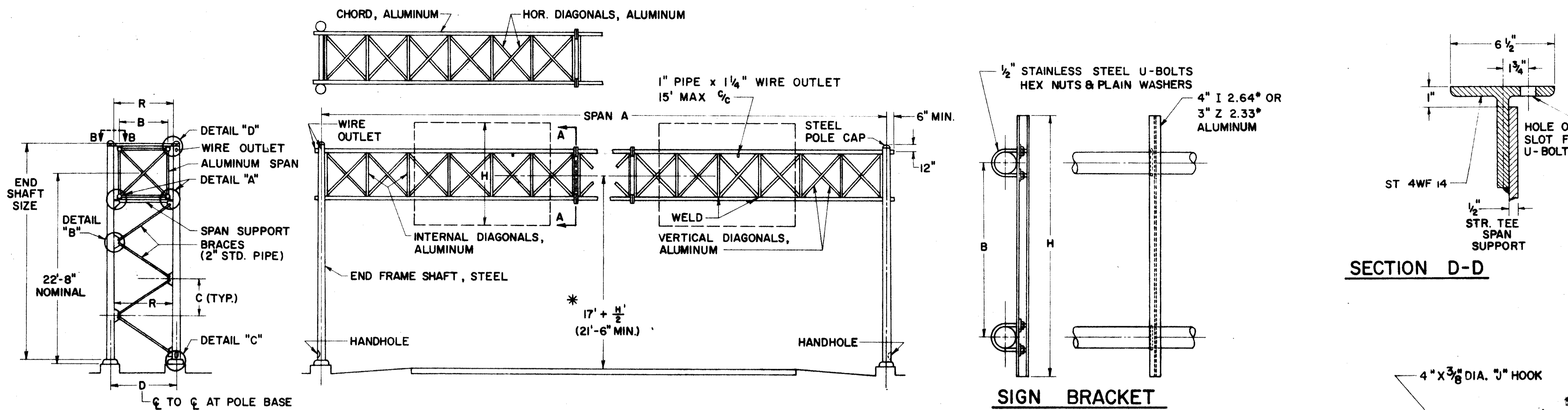
PAYMENT
 PAYMENT FOR THE GALVANIZED CONDUIT SHALL BE INCLUDED IN THE UNIT PRICE BID FOR OVERHEAD SIGN SUPPORTS.

SOILS
 THE FOUNDATION DETAILS SHOWN ARE FOR AVERAGE SOIL CONDITIONS (MEDIUM CLAY, CEMENTED SAND AND GRAVEL, SANDY CLAY, OR STIFF CLAY). FOR POOR SOIL CONDITIONS, INCREASE "D" MIN. BY: 50% IN DRY OR WET SAND, 60% IN SILTY CLAY, 100% IN SOFT CLAY, AND FROM 75% TO 150% IN WET SILT, DEPENDING ON QUICKSAND ACTION.

REINFORCING STEEL
 COST OF REINFORCING STEEL SHALL BE INCLUDED IN THE UNIT PRICE FOR ITEM 816 CONCRETE FOR SIGN SUPPORT FOUNDATIONS.
 BAR SIZE IS INDICATED IN THE BAR MARK. THE FIRST DIGIT WHERE THREE DIGITS ARE USED AND THE FIRST TWO DIGITS WHERE FOUR DIGITS ARE USED, INDICATE THE BAR SIZE NUMBER.

***FOUNDATION ELEVATION**
 ELEVATION OF TOPS OF FOUNDATIONS SHALL BE BUILT UP SO THAT 17" CLEARANCE IS MAINTAINED OVER THE ENTIRE WIDTH OF THE PAVEMENT AND SHOULDERS.

DESIGN
 THE DESIGN OF OVERHEAD SUPPORTS IS IN ACCORDANCE WITH A.A.S.H.O. SPECIFICATION FOR THE DESIGN AND CONSTRUCTION OF STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, ADOPTED JUNE 12, 1961.



DESIGN NO.	SPAN A	B	C	D	E	END SHAFT	BRACE LENGTH	F	G	I	K	L	P	Q	R	S	T	U	V	BOLT CIRCLE	SPAN SUPPORT SECTION D-D	CHORDS	HORIZONTAL AND INTERNAL DIAGONAL	VERTICAL DIAGONAL
1.	50' thru 65'	3'-0"	4'-11 3/4"	4'-5"	9 1/4"	8" X 4.5 X 25'-0", 3GA	5'-10 5/16"	7 1/16"	1 3/8"	3 1/2"	4 3/4"	8"	12"	6 5/8"	3'-9"	1 1/2"	10"	5 7/8"	3'-3 5/8"	11"	Split Tee 3'-8"	4 3/4" X .188"	2" X .188"	1.660" X .140"
2.	70' thru 75'	4'-0"	4'-10 1/4"	5'-7"	9 1/4"	8" X 6.22 X 25'-6", 3GA	6'-7 1/8"	7 1/16"	1 3/8"	5 5/8"	4 3/4"	7 3/4"	12"	6 1/4"	4'-11"	1 1/2"	9 1/2"	5 5/8"	4'-5 5/8"	11"	Split Tee 4'-10"	4 3/4" X .188"	2" X .188"	1.900" X .145"
3.	76' thru 80'	4'-0"	4'-10 1/4"	5'-7"	11"	8" X 6.22 X 25'-6", 3GA	6'-7 1/8"	8 1/2"	1 1/2"	5 5/8"	4 3/8"	7 3/4"	12"	6 1/4"	4'-11"	1 1/2"	9 1/2"	5 5/8"	4'-5 5/8"	11"	Split Tee 4'-10"	5 1/2" X .250"	2 1/2" X .188"	1.900" X .145"
4.	81' thru 110'	5'-0"	4'-8 1/2"	6'-7"	11"	8" X 6.18 X 26'-0", 3GA	7'-3 1/4"	8 1/2"	1 1/2"	-	3 1/2"	7 3/4"	12"	7 1/4"	5'-11"	1 3/4"	11 1/4"	3 3/4"	5'-5 5/8"	11"	Split Tee 5'-10"	5 1/2" X .250"	2 1/2" X .188"	2 1/2" X .188"

REINFORCEMENT SCHEDULE			
MARK	NO.	LENGTH	TYPE
401	12" C/C	8'-6"	102
402	12" C/C	7'-6"	103
601	4	D+4'-0"	101
602	8	D+2'-0"	101
603	32	D-7'-6"	STR.

BUREAU OF TRAFFIC
 OHIO DEPARTMENT OF HIGHWAYS

OVERHEAD SIGN SUPPORTS No. 7.6

DATE 5-6-64
 5-5-64

APPROVED _____ ENGINEER OF TRAFFIC